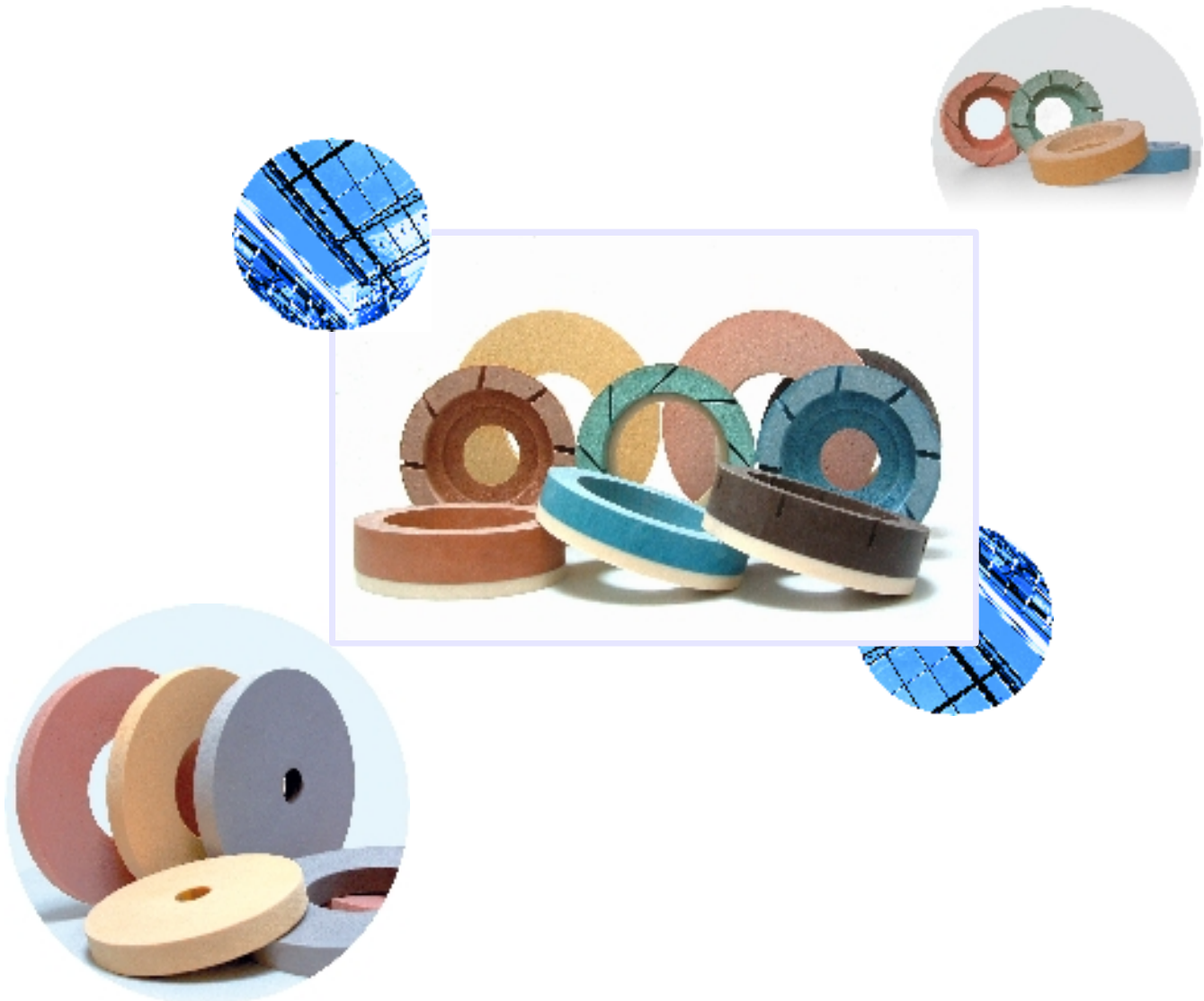




General Catalogue
Technical Information for Glass polishing tools
Glasbestückungsdatei (Empfehlungen)



The information herewith supplied have been drawing in accordance to the supplier`s knowledge and experience. Therefore they are of informative nature and they are not a guarantee.

Stand 01/2012

Quality made in Germany by :

Artifex Dr. Lohmann GmbH & Co. KG
Feldstrasse 8
D-24568 Kaltenkirchen, Germany
+49 (0) 4191 935-0
+49 (0) 4191 935 198
info@artifex-abrasives.de
www.artifex-abrasives.de



ARTIFEX
Elastisches Schleifen und Polieren
Elastic bonded Abrasives



Machine	Page	Machine	Page	Machine	Page
Autoflow	3	Delta	38	Progetti	72
Bando	4	Deltaprogetti	39	Qingdao	74
Baretta	5	Deway	40	Rautenstrauch	75
Baudin	6	Dongil	41	Schiatti	76
Bavelloni	8	Ebor	42	Schwartz	81
Beijiang	15	Feiyue	43	Sunrising	82
Benteler	17	FMF	44	Suntech	83
Berlyne	18	Forvet Chiara	46	Technometal	84
Besana	19	Fukuyama	47	Vitrododi	85
Bielefelder Union	22	Fushan	48	Xinhaian	86
Bohle	23	Gerhard	51	Yingjing	87
Bottero	24	Gieffe	54	Yuanda	88
Bovone	27	Glamatec	55	Zafferani	89
British Hand	29	GME	56	Zanetti	93
Busetti	30	Huatian	57		
Bystronic	31	Intermac	58		
C.A.U.	34	Intraco	59		
Cambi	32	Lattuada	60		
Casar	33	Linzhi	66		
Champion	35	Lovati	67		
Cortesi	36	Maclav	68		
Covesa	37	Metral	69		



Autoflow Typ 3357/58

Polishing positions

ARTIFEX	per. Wheel	BK 60 WR 1	250 x 20 x 50 mm	Pre-polish
ARTIFEX	per. Wheel	BK 180 WR 1	250 x 20 x 50 mm	Polish

Autoflow Typ 3391/3310

Polishing positions

ARTIFEX	per. Wheel	BK 60 WR 1	300 x 20 x 229 mm	Pre-polish
ARTIFEX	per. Wheel	BK 180 WR 1	300 x 20 x 229 mm	Polish



Bando **Typ B-140**

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	205 x 40 x 120 mm	
Edge	ARTIFEX	per. Wheel	BK 180 WR 1	205 x 40 x 120 mm	
Arriss	ARTIFEX	per. Wheel	SC 280 HS	205 x 40 x 120 mm	Front/rear

Bando **Typ B-140**

Polishing positions / Alternative

Edge	ARTIFEX	per. Wheel	AO 40 Q6	205 x 40 x 120 mm	
Edge	ARTIFEX	per. Wheel	AO 60 Q6	205 x 40 x 120 mm	
Arriss	ARTIFEX	per. Wheel	AO 120 Q4	205 x 40 x 120 mm	Front/rear

Bando **Typ double edging (8 spindles)**

Polishing positions / Alternative

Edge	ARTIFEX	per. Wheel	AO 40 or 60 UQ5	205 x 40 x 120 mm	Drwg: 7708 or 6009
Edge	ARTIFEX	per. Wheel	BK 120 WR1	205 x 40 x 120 mm	Drwg: 4494
Edge	ARTIFEX	per. Wheel	BK 180 WR1	205 x 40 x 120 mm	Drwg: 6477



Baretta Typ 2FT

Polishing positions

Station 2	ARTIFEX	per. Wheels	BK 120 WR 1	200 x 25 x 90 mm	Drwg. 3177	Edge
-----------	----------------	-------------	-------------	------------------	------------	------

Baretta Typ 4 FT

Polishing positions

Station 3	ARTIFEX	per. Wheels	BK 60 WR 1	200 x 25 x 90 mm	Drwg, 5666	Edge
Station 4	ARTIFEX	per. Wheels	BK 120 WR 1	200 x 25 x 90 mm	Drwg, 3177	Edge

Baretta Typ 6FT

Polishing positions

Station 4	ARTIFEX	per. Wheels	BK 60 WR 1	200 x 25 x 90 mm	Drwg, 5666	Edge
Station 5	ARTIFEX	per. Wheels	BK 120 WR 1	200 x 25 x 90 mm	Drwg, 3177	Edge
Station 6	ARTIFEX	per. Wheels	BK 180 WR 1	200 x 25 x 90 mm	Drwg. 3013	Edge

Baretta Typ 6FP

Polishing positions

Station 3	ARTIFEX	cup wheels	AO 40 Q6	150 x 40 x 22/110		Edge
Station 4	ARTIFEX	cup wheels	AO 60 Q6	150 x 40 x 22/110		Edge
Arriss	ARTIFEX	cup wheels	SC 280 HS			

Baretta Typ 9FP

Polishing positions

Station 3	ARTIFEX	cup wheels	AO 40 Q6	150 x 40 x 22/110		Edge
Station 4	ARTIFEX	cup wheels	AO 60 Q6	150 x 40 x 22/110		Edge
Station 5	ARTIFEX	cup wheels	CE-3	150 x 30 x 22/110		High-gloss
Arriss	ARTIFEX	cup wheels	SC 280 HS			Front/rear



Baudin Typ 277 MD

Polishing positions

ARTIFEX per. Wheel BK 120 WR 1 200 x 20 x 90 mm Drwg. 3030

Baudin Typ 377 MD

Polishing positions

ARTIFEX per. Wheel BK 120 WR 1 200 x 20 x 90 mm Drwg. 3030

Baudin Typ 477 MD

Polishing positions

ARTIFEX per. Wheel BK 60 WR 1 200 x 20 x 90 mm Drwg. 5578 Pre-polish
ARTIFEX per. Wheel BK 180 WR 1 200 x 20 x 90 mm Drwg. 5210 Fine-polish

Baudin Typ 481 MD

Polishing positions

Edge **ARTIFEX** cup wheel BK 120 WR 1 150 x 40 x 70/110 mm Drwg. 3648
 Arriss **ARTIFEX** cup wheel SC 280 HS 150 x 40 x 70/110 mm Drwg. 3630

Baudin Typ 581 MD

Polishing positions

Edge **ARTIFEX** cup wheel AO 60 Q6 150 x 40 x 70/110 mm Drwg. 3590 Pre-polish
 Edge **ARTIFEX** cup wheel CE-3 150 x 30 x 70/110 mm Drwg. 7988 Fine-polish
 Arriss **ARTIFEX** cup wheel SC 280 HS 150 x 40 x 70/110 mm Drwg. 3630

Baudin Typ 681 MD

Polishing positions

Edge **ARTIFEX** cup wheel AO 60 Q6 150 x 40 x 70/110 mm Drwg. 3590 Pre-polish
 Edge **ARTIFEX** cup wheel CE-3 150 x 30 x 70/110 mm Drwg. 7988 Fine-polish
 Arriss **ARTIFEX** cup wheel SC 280 HS 150 x 40 x 70/110 mm Drwg. 3630

Baudin Typ 685 Bilateral

Polishing positions

Station 3 **ARTIFEX** per. Wheel BK 120 WR 1 200 x 20 x 90 mm Drwg. 3030 edge fine-polish

Baudin Typ 851 MD

Polishing positions

Edge **ARTIFEX** cup wheel AO 60 Q6 150 x 40 x 70/110 mm Drwg. 3590 Pre-polish
 Edge **ARTIFEX** cup wheel CE-3 150 x 30 x 70/110 mm Drwg. 7988 Fine-polish
 Arriss **ARTIFEX** cup wheel SC 180 WS 150 x 35 x 70/120 mm Drwg. 7001

Baudin Typ 877 MD

Polishing positions

Edge **ARTIFEX** per. Wheel BK 60 WR 1 200 x 25 x 90,00 mm Drwg. 0523 Pre-polish
 Edge **ARTIFEX** per. Wheel BK 120 WR 1 200 x 25 x 90,00 mm Drwg. 0343 Fine-polish
 Arriss **ARTIFEX** per. Wheel BK 180 WR 1 200 x 25 x 90,00 mm Drwg. 0247 High-gloss



Baudin Typ 881

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 70/110 mm	Drwg. 3590	Pre-polish
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110 mm	Drwg. 7988	Fine-polish
Arriss	ARTIFEX	cup wheel	SC 180 WS	150 x 35 x 70/120 mm	Drwg. 7001	

Baudin Typ 881-332

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 70/110 mm	Drwg. 3589	Pre-polish
Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 70/110 mm	Drwg. 3590	Fine-polish
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110 mm	Drwg. 7988	High-gloss
Arriss	ARTIFEX	cup wheel	SC 280 HS	150 x 30 x 70/110 mm	Drwg. 3791	

Baudin Typ 981

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 70/110 mm	Drwg. 3589	Pre-polish
Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 70/110 mm	Drwg. 3590	Fine-polish
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110 mm	Drwg. 7988	High-gloss
Arriss	ARTIFEX	cup wheel	SC 180 WS	150 x 35 x 70/120 mm	Drwg. 7001	

Baudin Typ 1081

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 70/110 mm	Drwg. 3589	Pre-polish
Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 70/110 mm	Drwg. 3590	Fine-polish
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110 mm	Drwg. 7988	High-gloss
Arriss	ARTIFEX	cup wheel	SC 180 WS	150 x 35 x 70/120 mm	Drwg. 7001	

Baudin Typ 1181 / 1281

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 70/110 mm	Drwg. 3589	Pre-polish
Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 70/110 mm	Drwg. 3590	Fine-polish
Arriss	ARTIFEX	cup wheel	SC 180 WS	150 x 35 x 70/120 mm	Drwg. 7001	Front / rear
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110 mm	Drwg. 7988	High-gloss
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110 mm	Drwg. 7988	High-gloss

Baudin Typ 1285

Polishing positions

Edge	ARTIFEX	cup wheel	BK 60 WR 1	150 x 40 x 70/110 mm	Drwg. 4259	Pre-polish
Edge	ARTIFEX	cup wheel	BK 120 WR 1	150 x 40 x 70/110 mm	Drwg. 3648	Fine-polish
Arriss	ARTIFEX	cup wheel	SC 280 HS	150 x 30 x 70/110 mm	Drwg. 3791	
Arriss	ARTIFEX	cup wheel	SC 280 HS	150 x 30 x 70/110 mm	Drwg. 3791	

Baudin Typ 1581

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 70/110 mm	Drwg. 3589	Pre-polish
Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 70/110 mm	Drwg. 3590	Middle-polish
Edge	ARTIFEX	cup wheel	AO 80 Q6	150 x 40 x 70/110 mm	Drwg. 4880	Fine-polish
Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 70/110 mm	Drwg. 4052	Polish
Arriss	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110 mm	Drwg. 7988	High-gloss
Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40x 70/110 mm	Drwg.4052	Polish
Arriss	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110 mm	Drwg. 7988	High-gloss



Bavelloni Typ Alpha 102 S CNC

Polishing positions

Edge	ARTIFEX	per. Wheel	AO 180 UQ5	120 x 15 x 50,00 mm	Thickness varies
------	----------------	------------	------------	---------------------	------------------

Bavelloni Typ Alpha 103 S CNC

Polishing positions

Edge	ARTIFEX	per. Wheel	AO 180 UQ5	120 x 15 x 50,00 mm	Thickness varies
------	----------------	------------	------------	---------------------	------------------

Bavelloni Typ Alpha 320-4

Polishing positions

Edge	ARTIFEX	per. Wheel	AO 180 UQ5	120 x 20 x 22,00 mm	Thickness varies
------	----------------	------------	------------	---------------------	------------------

Bavelloni Typ Bimo 4

Polishing positions

Bevel	ARTIFEX	cup wheel	AO 40 BQ 7	150 x 25 x 100/125 mm	Drwg: 8219
-------	----------------	-----------	------------	-----------------------	------------

Bavelloni Typ Bismatic 2

Polishing positions

Edge	ARTIFEX	per. Wheel	AO 180 UQ5	150 x 25 x 25,00 mm	Thickness varies
Bevel	ARTIFEX	cup wheel	AO 40 BQ 7	150 x 25 x 100/125 mm	Drwg.: 8219
Bevel	ARTIFEX	cup wheel	CE-3	150 x 25 x 100/125 mm	Drwg. 5449

Bavelloni Typ Colibri 200

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 80 WR 1	150 x 20 x 50,00 mm	
------	----------------	------------	------------	---------------------	--

Bavelloni Typ CR 41

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 40 x 70/105	Drwg. 8239
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	EK 400 WS	100 x 35 x 11/60	Drwg. 8294
Arriss	ARTIFEX	cup wheel	EK 400 WS	100 x 35 x 11/60	Drwg. 8294

Bavelloni Typ CR 1111

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 40 x 70/105	Drwg. 8239
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	EK 400 WS	100 x 35 x 11/60	Drwg. 8294
Arriss	ARTIFEX	cup wheel	EK 400 WS	100 x 35 x 11/60	Drwg. 8294



Bavelloni Typ GME PN 10

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	EK 400 WS	150 x 40 x 70/110	Drwg. 7699

Bavelloni Typ Gemy 6

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	SC 280 HS	150 x 40 x 70/120	Drwg. E614
Arriss	ARTIFEX	cup wheel	SC 280 HS	150 x 40 x 70/120	Drwg. E614

Bavelloni Typ Gemy 8

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	EK 400 WS	150 x 40 x 70/110	Drwg. 7699
Arriss	ARTIFEX	cup wheel	EK 400 WS	150 x 40 x 70/110	Drwg. 7699

Bavelloni Typ Gemy 9C

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	EK 400 WS	150 x 40 x 70/110	Drwg. 7699
Arriss	ARTIFEX	cup wheel	EK 400 WS	150 x 40 x 70/110	Drwg. 7699

Bavelloni Typ Gemy V10

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BJ	150 x 40 x 70/105	VT
Edge	ARTIFEX	cup wheel	AO 60 BJ	150 x 40 x 70/105	VT
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg.: 7994
arriss	ARTIFEX	cup wheel	EK 400 WS	150 x 40 x 70/110	Drwg.: 7699

Bavelloni Typ Gemy 11

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 40 x 70/105	Drwg. 8239
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	EK 400 WS	150 x 40 x 70/110	Drwg. 7699
Arriss	ARTIFEX	cup wheel	EK 400 WS	150 x 40 x 70/110	Drwg. 7699

Bavelloni Typ Gemy V 14

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	EK 400 WS	150 x 40 x 70/110	Drwg. 7699



Bavelloni Typ LEM 30S

Polishing positions

Edge	ARTIFEX	cup wheel	BK 46 WR 1	130 x 25 x 80/110	Drwg. 3775
------	----------------	-----------	------------	-------------------	------------

Bavelloni Typ LEM 30S

Polishing positions

Edge	ARTIFEX	cup wheel	BK 46 WR 1	130 x 25 x 80/110	Drwg. 3775
------	----------------	-----------	------------	-------------------	------------

Bavelloni Typ Max 50

Polishing positions

Edge	ARTIFEX	cup wheel	BK 46 WR 1	150 x 33 x 10/125	Drwg. 6681
------	----------------	-----------	------------	-------------------	------------

Bavelloni Typ M4

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm	Drwg. 0521
------	----------------	------------	------------	---------------------	------------

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm	Drwg. 0342
------	----------------	------------	-------------	---------------------	------------

Bavelloni Typ MB 3 Bilateral

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm	Drwg. 0342
------	----------------	------------	-------------	---------------------	------------

Bavelloni Typ MB 4 Bilateral

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 46 WR 1	200 x 20 x 90,00 mm	
------	----------------	------------	------------	---------------------	--

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm	Drwg. 0342
------	----------------	------------	-------------	---------------------	------------

Bavelloni Typ MD 4

Polishing positions

Edge	ARTIFEX	cup wheel	AO 80 BQ 6	130 x 27 x 60/90	Drwg. E610
------	----------------	-----------	------------	------------------	------------

Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 35 x 11/60	Drwg. 6618
--------	----------------	-----------	-----------	------------------	------------

Bavelloni Typ MB 6

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm	Drwg. 0521
------	----------------	------------	------------	---------------------	------------

Edge	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 20 x 90,00 mm	
------	----------------	------------	-------------	---------------------	--

Arriss	ARTIFEX	cup wheel	SC 280 HS	150 x 40 x 11/110	Drwg. 7444
--------	----------------	-----------	-----------	-------------------	------------

Arriss	ARTIFEX	cup wheel	SC 280 HS	130 x 35 x 70/90	Drwg. 4333
--------	----------------	-----------	-----------	------------------	------------

Bavelloni Typ MB 6 PN Bilateral

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
------	----------------	-----------	------------	-------------------	------------

Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
------	----------------	-----------	------	-------------------	------------

Arriss	ARTIFEX	cup wheel	SC 280 HS	150 x 40 x 70/110	Drwg. 3630
--------	----------------	-----------	-----------	-------------------	------------

Arriss	ARTIFEX	cup wheel	SC 280 HS	150 x 40 x 70/110	Drwg. 3630
--------	----------------	-----------	-----------	-------------------	------------

Bavelloni Typ MB 8 PN Bilateral

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
------	----------------	-----------	------------	-------------------	------------

Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
------	----------------	-----------	------	-------------------	------------

Arriss	ARTIFEX	cup wheel	EK 400 WS	150 x 40 x 70/110	Drwg. 7699
--------	----------------	-----------	-----------	-------------------	------------

Arriss	ARTIFEX	cup wheel	EK 400 WS	150 x 40 x 70/110	Drwg. 7699
--------	----------------	-----------	-----------	-------------------	------------



Bavelloni Typ MB 10

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	EK 400 WS	150 x 40 x 70/110	Drwg. 7699
Arriss	ARTIFEX	cup wheel	EK 400 WS	150 x 40 x 70/110	Drwg. 7699

Bavelloni Typ MB 10 PN Bilateral

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	EK 400 WS	150 x 40 x 70/110	Drwg. 7699
Arriss	ARTIFEX	cup wheel	EK 400 WS	150 x 40 x 70/110	Drwg. 7699

Bavelloni Typ MD 5

Polishing positions

Edge	ARTIFEX	cup wheel	AO 80 BQ6	130 x 27 x 60/90	Drwg. E610
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 35 x 11/60	Drwg. 6618

Bavelloni Typ MV 9

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	EK 400 WS	130 x 35 x 11/90	analog Drwg.: 6620

Bavelloni Typ P 3

Polishing positions

Edge	ARTIFEX	per. Wheel	AO 180 UQ5	100 x 25 x 22,00 mm	Thickness varies
------	----------------	------------	------------	---------------------	------------------

Bavelloni Typ P 22 Pneumatic

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	EK 400 WS	125 x 35 x 50/75	analog Drwg. 6578
Arriss	ARTIFEX	cup wheel	EK 400 WS	125 x 35 x 50/75	analog Drwg. 6578

Bavelloni Typ P 25 TM

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	SC 280 HS	125 x 35 x 50/75	Drwg. 6758

Bavelloni Typ P 31 TM

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/110	Drwg. 8238
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 30 x 50/70	Drwg. 5699



Bavelloni Typ PR 54

Polishing positions

Edge	ARTIFEX	cup wheel	BK 46 WR 1	130 x 27 x 60/90	Drwg. 3774
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 35 x 11/60	Drwg. 6618

Bavelloni Typ PR 88

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	EK 400 WS	100 x 35 x 11/60	Drwg.: 8294

Bavelloni Typ PR 1112

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 40 x 70/105	Drwg. 8239
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	EK 400 WS	100 x 35 x 11/60	Drwg. 8294
Arriss	ARTIFEX	cup wheel	EK 400 WS	100 x 35 x 11/60	Drwg. 8294

Bavelloni Typ PRV 99 CN

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 70/110	Drwg. 4052

Bavelloni Typ SB 1L

Polishing positions

Edge	ARTIFEX	per. Wheel	AO 180 UQ5	150 x 30 x 22,00 mm	Thickness varies
------	----------------	------------	------------	---------------------	------------------

Bavelloni Typ SB 10

Polishing positions

Edge	ARTIFEX	per. Wheel	AO 180 UQ5	150 x 30 x 22,00 mm	Thickness varies
Edge	ARTIFEX	cup wheel	BK 46 WR 1	150 x 25 x 100/130 mm	Drwg. 3090

Bavelloni Typ TB 64

Polishing positions

Edge	ARTIFEX	cup wheel	BK 120 WR 1	150 x 30 x 70/110	Drwg. 0345
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994

Bavelloni Typ TB 65

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	SC 280 HS	125 x 35 x 50/80	Drwg. 3608



Bavelloni Typ TR 77 GP

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm	Drwg. 1890
Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm	Drwg. 3030
Edge	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 20 x 90,00 mm	Drwg. 5688

Bavelloni Typ TR 87

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm	Drwg. 1890
Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm	Drwg. 3030
Edge	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 20 x 90,00 mm	Drwg. 5688
Arriss	ARTIFEX	cup wheel	SC 400 WS	125 x 35 x 11/75	

Bavelloni Typ V3 Bilateral

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm	Drwg. 0521
------	----------------	------------	------------	---------------------	------------

Bavelloni Typ V4 Bilateral

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm	Drwg. 0521
Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm	Drwg. 0342

Bavelloni Typ VR 1113

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Rest-Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
Rest-Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
Arriss	ARTIFEX	cup wheel	SC 400 WS	100 x 35 x 11/60	Drwg. 6579
Arriss	ARTIFEX	cup wheel	SC 400 WS	100 x 35 x 11/60	Drwg. 6579

Bavelloni Typ VR 1114

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Rest-Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
Rest-Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	SC 400 WS	130 x 35 x 11/80	Drwg. 7929

Bavelloni Typ VX 6 Bilateral

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	SC 280 HS	125 x 35 x 50/70	Drwg. 6758
Arriss	ARTIFEX	cup wheel	SC 280 HS	125 x 35 x 50/70	Drwg. 6758

Bavelloni Typ VX 8 Bilateral

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 50/70	Drwg. 3697
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 50/70	Drwg. 3697

Bavelloni Typ VX 10 Bilateral

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 50/70	Drwg. 3697
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 50/70	Drwg. 3697

Bavelloni Typ VX 11 Bilateral

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 40 x 70/105	Drwg. 8239
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 50/70	Drwg. 3697
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 50/70	Drwg. 3697

Bavelloni Typ VX 11 L Bilateral

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 40 x 70/105	Drwg. 8239
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	SC 400 MS	150 x 40 x 70/110	Drwg. 7314

Bavelloni Typ VX 12 Bilateral

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 40 x 70/105	Drwg. 8239
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 50/70	Drwg. 3697
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 50/70	Drwg. 3697

alternative: J40 hub on inquiry instead of 70 mm bore



Beijiang Typ BJM 4.310

Polishing positions

Station 3	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 25 x 90,00 mm	Drwg. 5666
Station 4	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 25 x 90,00 mm	Drwg. 3013

Beijiang Typ BXM 13-3/12 (with bevel)

Polishing positions

Station 11	ARTIFEX	cup wheel	SC 400 WS	130 x 35 x 60/90 mm	Arriss
Station 12	ARTIFEX	cup wheel	SC 400 WS	130 x 35 x 60/90 mm	Arriss
Station 13	ARTIFEX	cup wheel	AO 80 Q7	150 x 40 x 70/110 mm	Drwg. 7236

Beijiang Typ BYM 6.312 (with bevel)

Polishing positions

Station 4	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm	Drwg. 1890	C-Edge
Station 5	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 20 x 90,00 mm	Drwg. 3030	Edge
Station 6	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm	Drwg. 5688	OG-Edge

Beijiang Typ BYM 1.321

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	150 x 25 x 25,00 mm
Facette	ARTIFEX	cup wheel	BK 120 WR 1	150 x 25 x 100/125

Beijiang Typ BZM 8.312

Polishing positions

Station 4	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90 mm	Drwg. 7065	Arriss
Station 6	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90 mm	Drwg. 7065	Arriss
Station 7	ARTIFEX	cup wheel	AO 40 Q7	150 x 40 x 70/110 mm	Drwg. 5503	Edge
Station 8	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110 mm	Drwg. 5504	Edge

Beijiang Typ BYM 6.312

Polishing positions

Station 5	ARTIFEX	per. Wheel	BK 80 WR 1	200 x 20 x 90,00 mm	Drwg. 1922
Station 6	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 20 x 90,00 mm	Drwg. 5688

Beijiang Typ BZM 9.320 and BZM 9.325

Polishing positions

Station 4	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90 mm	Drwg. 7065	Arriss
Station 6	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90 mm	Drwg. 7065	Arriss
Station 7	ARTIFEX	cup wheel	AO 40 Q7	150 x 40 x 70/110 mm	Drwg. 5503	Edge
Station 8	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110 mm	Drwg. 5504	Edge
Station 9	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110 mm	Drwg. 5421	Edge

Beijiang Typ BZM 16.325 / Bilateral

Polishing positions

Station 4	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90 mm	Drwg. 7065	Arriss
Station 6	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90 mm	Drwg. 7065	Arriss
Station 7	ARTIFEX	cup wheel	AO 40 Q7	150 x 40 x 70/110 mm	Drwg. 5503	Edge
Station 8	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110 mm	Drwg. 5504	Edge

Beijiang Typ BDM 11.325 / Bilateral

Polishing positions

Station 3	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110 mm	Drwg. 5504	Bevel
Station 4	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110 mm	Drwg. 5421	Bevel
Station 6	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90 mm	Drwg. 7065	Arriss
Station 8	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90 mm	Drwg. 7065	Arriss
Station 10	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110 mm	Drwg. 5504	Edge
Station 11	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110 mm	Drwg. 5421	Edge



Benteler Typ 2001 C / with bevel

Polishing positions	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 30 x 60,00 mm	Drwg. 0340	
---------------------	----------------	------------	-------------	---------------------	------------	--

Benteler Typ 2100

Polishing positions						
Edge	ARTIFEX	cup wheel	BK 120 WR 1	170 x 40 x 115/125	Drwg. 0371	
Edge	ARTIFEX	cup wheel	BK 120 WR 1	170 x 40 x 115/125	Drwg. 0371	front/rear
Arriss	ARTIFEX	cup wheel	EK 400 WBS	170 x 40 x 115/125		

Benteler Typ 2300

Polishing positions						
Station 3	ARTIFEX	cup wheel	BK 60 WR 1	170 x 40 x 115/125	Drwg. 0536	Edge
Station 4	ARTIFEX	cup wheel	BK 180 WR 1	170 x 40 x 115/125	Drwg. 0372	Edge
Arriss	ARTIFEX	cup wheel	BK 120 WR 1	170 x 40 x 115/125	Drwg. 0371	
Arriss	ARTIFEX	cup wheel	EK 400 WBS	170 x 40 x 115/125		

Benteler Typ 2400 T

Polishing positions						
Edge	ARTIFEX	cup wheel	AO 40 Q6	170 x 40 x 68/125	Drwg. 6068	Pre-polish
Edge	ARTIFEX	cup wheel	BK 120 WR 1	170 x 40 x 68/125	Drwg. 6066	Fine-polish
Arriss	ARTIFEX	cup wheel	EK 400 WBS	170 x 40 x 68/125	Drwg. 7926	Polish

Benteler Typ 2400 55E (old Version)

Polishing positions						
Edge	ARTIFEX	cup wheel	AO 40 Q6	170 x 40 x 68/125	Drwg. 6068	Pre-polish
Edge	ARTIFEX	cup wheel	BK 120 WR 1	170 x 40 x 68/125	Drwg. 6066	Fine-polish
Arriss	ARTIFEX	cup wheel	EK 400 WBS	170 x 40 x 68/125	Drwg. 7926	Polish

Benteler Typ 2400 55E Tec line (new Version)

Polishing positions						
Edge	ARTIFEX	cup wheel	AO 40 Q6	170 x 40 x 68/125	Drwg. 6068	Pre-polish
Edge	ARTIFEX	cup wheel	BK 120 WR 1	170 x 40 x 68/125	Drwg. 6066	Fine-polish
Edge	ARTIFEX	cup wheel	BK 180 WR 1	170 x 40 x 68/125	Drwg. 6067	Superfinish
Arriss	ARTIFEX	cup wheel	EK 400 WBS	170 x 40 x 68/125	Drwg. 7926	Polish

Benteler Typ 2400 55E (new Version 2005)

Polishing positions						
Edge	ARTIFEX	cup wheel	BK 40 PBR	170 x 40 x 68/125	Drwg. 8118	Pre-polish
Edge	ARTIFEX	cup wheel	BK 60 PBR	170 x 40 x 68/125	Drwg. 8119	Fine-polish
Edge	ARTIFEX	cup wheel	CE-3	170 x 30 x 68/125	Drwg. 8133	Superfinish
Arriss	ARTIFEX	cup wheel	EK 400 WBS	170 x 40 x 68/125	Drwg. 7926	Polish



Berlyne Typ Super 2

Polishing positions

C Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm	Drwg. 3030
--------	----------------	------------	-------------	---------------------	------------

Berlyne Typ Super 4

Polishing positions

C Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm	Drwg. 0521
C Edge	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 20 x 90,00 mm	Drwg. 0246

Besana Typ SQ 10 T (Double Edger)

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 25/105	Drwg. 8379
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 25/105	Drwg. 8380
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 25/110	Drwg. 7999
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 50 x 25/80	Drwg. 6357

Besana Typ SQ 10 T/S (Double Edger)

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 25/105	Drwg. 8379
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 25/105	Drwg. 8380
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 25/110	Drwg. 7999
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 50 x 25/80	Drwg. 6357

Besana Typ SQ 11 T (Double Edger)

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 25/105	Drwg. 8379
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 25/105	Drwg. 8380
Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 40 x 25/105	Drwg. 8381
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 25/110	Drwg. 7999
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 50 x 25/80	Drwg. 6357

Besana Typ SQ 12 T (Double Edger)

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 25/105	Drwg. 8379
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 25/105	Drwg. 8380
Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 40 x 25/105	Drwg. 8381
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 25/110	Drwg. 7999
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 50 x 25/80	Drwg. 6357

Besana Typ SQ 176/3 (Double Edger)

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 80 WR 1	200 x 20 x 90,00 mm	Thickness varies
------	----------------	------------	------------	---------------------	------------------

Besana Typ SQ 176/4 (Double Edger)

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm	Thickness varies
Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm	Thickness varies

Besana Typ SQ 176/5 (Double Edger)

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm	Thickness varies
Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm	Thickness varies

Besana Typ SQ 176/6 (Double Edger)

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm	Thickness varies
Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm	Thickness varies
Arriss	ARTIFEX	cup wheel	SC 280 HS	125 x 50 x 25/80	Drwg. 5652

Besana Typ SQ 176/8 F

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm	Thickness varies
Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm	Thickness varies
Edge	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 20 x 90,00 mm	Thickness varies
Arriss	ARTIFEX	cup wheel	SC 280 HS	125 x 50 x 25/80	Drwg. 5652

Besana Typ R3

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	250 x 25 x 50,00 mm	Thickness varies
------	----------------	------------	-------------	---------------------	------------------

Besana Typ R4

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	250 x 25 x 50,00 mm	Thickness varies
Edge	ARTIFEX	per. Wheel	BK 120 WR 1	250 x 25 x 50,00 mm	Thickness varies

Besana Typ R6 OG

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	250 x 25 x 50,00 mm	Thickness varies
Edge	ARTIFEX	per. Wheel	BK 120 WR 1	250 x 25 x 50,00 mm	Thickness varies
Edge	ARTIFEX	per. Wheel	BK 180 WR 1	250 x 25 x 50,00 mm	Thickness varies

Besana Typ R8 OG

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	250 x 25 x 50,00 mm	Thickness varies
Edge	ARTIFEX	per. Wheel	BK 120 WR 1	250 x 25 x 50,00 mm	Thickness varies
Edge	ARTIFEX	per. Wheel	BK 180 WR 1	250 x 25 x 50,00 mm	Thickness varies

Besana Typ R6

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 25/105	Drwg. 8379
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 25/110	Drwg. 7999
Arriss	ARTIFEX	cup wheel	SC 280 HS	125 x 50 x 25/80	Drwg. 5652

Besana Typ R8/TA

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 25/105	Drwg. 8379
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 25/110	Drwg. 7999
Arriss	ARTIFEX	cup wheel	SC 280 HS	125 x 50 x 25/80	Drwg. 5652

Besana Typ R9/TS

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 25/105	Drwg. 8379
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 25/105	Drwg. 8380
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 25/110	Drwg. 7999
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 50 x 25/80	Drwg. 6357

Besana **Typ R11/TS**

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 25/105	Drwg. 8379
Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 40 x 25/105	Drwg. 8380
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 25/105	Drwg. 8381
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 25/110	Drwg. 7999
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 50 x 25/80	Drwg. 6357



BU Typ 1407

Polishing positions

Station 1	ARTIFEX	per. Wheel	BK 120 WR 1	150 x 20 x 25,00 mm	Edge
Station 2	ARTIFEX	per. Wheel	BK 180 WR 1	150 x 20 x 25,00 mm	Edge

BU Typ 1471

Polishing positions

Station 4	ARTIFEX	per. Wheel	BK 46 WR 1	200 x 25 x 60,00 mm	Edge
Station 5	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 25 x 60,00 mm	Edge
Station 6	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 25 x 60,00 mm	Edge

BU Typ 1472

Polishing positions

Station 1	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 25 x 60,00 mm	Edge
Station 2	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 25 x 60,00 mm	Edge

BU Typ 1475

Polishing positions

Station 1	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 25 x 60,00 mm	Edge
-----------	----------------	------------	-------------	---------------------	------

BU Typ 1481

Polishing positions

Station 1	ARTIFEX	cup wheel	BK 80 WR 1	170 x 40 x 60/125	Drwg. 7808	Edge
Station 2	ARTIFEX	cup wheel	BK 120 WR 1	170 x 40 x 60/125	Drwg. 7809	Edge
	ARTIFEX	cup wheel	BK 120 WR 1	170 x 40 x 60/125	Drwg. 7809	Arriss

**Bohle SL 4328A**

Polishing positions

Station 2	ARTIFEX	Cup-wheel	AO 80 BJ, segm.	150x30x70/105		Edge
Station 3	ARTIFEX	Cup-wheel	SC 280 HS	130x35x12/90	Full material	Arriss
Station 4	ARTIFEX	Cup-wheel	SC 280 HS	130x35x12/90	Full material	Arriss

Bohle SL 4328M

Polishing positions

Station 2	ARTIFEX	Cup-wheel	AO 80 BJ, segm.	150x30x70/105		Edge
Station 3	ARTIFEX	Cup-wheel	SC 280 HS	130x35x12/90	Full material	Arriss
Station 4	ARTIFEX	Cup-wheel	SC 280 HS	130x35x12/90	Full material	Arriss

Bohle SL 6328 A

Polishing positions

Station 3	ARTIFEX	Cup-wheel	SC 280 HS	130x35x12/90	Full material	Arriss
Station 4	ARTIFEX	Cup-wheel	SC 280 HS	130x35x12/90	Full material	Arriss
Station 5	ARTIFEX	Cup-wheel	AO 40 BJ, segm	150x30x70/105		Edge
Station 6	ARTIFEX	Cup-wheel	CE-3	150x30x70/110	Drwg.: 5421	Edge

Bohle SL 8328 A

Polishing positions

Station 4	ARTIFEX	Cup-wheel	AO 60 BJ	130x30x60/90	Full material	Arriss
Station 6	ARTIFEX	Cup-wheel	AO 60 BJ	130x30x60/90	Full material	Arriss
Station 7	ARTIFEX	Cup-wheel	AO 40 BJ, segm	150x30x70/105		Edge
Station 8	ARTIFEX	Cup-wheel	CE-3	150x30x70/110	Drwg.: 5421	Edge

Bohle SL 9328 A

Polishing positions

Station 4	ARTIFEX	Cup-wheel	AO 60 BJ	130x30x60/90	Full material	Arriss
Station 6	ARTIFEX	Cup-wheel	AO 60 BJ	130x30x60/90	Full material	Arriss
Station 7	ARTIFEX	Cup-wheel	AO 40 BJ, segm	150x30x70/105		Edge
Station 8	ARTIFEX	Cup-wheel	CE-3	150x30x70/110	Drwg.: 5421	Edge

Bohle SL 9328 MA

Polishing positions

Station 3	ARTIFEX	Cup-wheel	AO 40 BJ, segm	150x30x70/105	Full material	Edge
Station 4	ARTIFEX	Cup-wheel	AO 60 BJ, segm.	150x30x70/105	Full material	Edge
Station 5	ARTIFEX	Cup-wheel	CE-3	150x30x70/110	Drwg.: 5421	Edge
Station 7	ARTIFEX	Cup-wheel	AO 60 BJ	130x30x60/90		Arriss
Station 8	ARTIFEX	Cup-wheel	AO 60 BJ	130x30x60/90		Arriss

ATTENTION: AO – BJ wheels = 1 packing unit = 10 pcs. !!



Bottero Typ 108 F

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 50/105	Drwg. 8273
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8137
Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 50/110	Drwg. 5336

Bottero Typ 110 FC

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 50/105	Drwg. 8272
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 50/105	Drwg. 8273
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8137
Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 50/110	Drwg. 5336

Bottero Typ 216 Titan

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 50/105	Drwg. 8273
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8137
Arriss	ARTIFEX	cup wheel	AO 120 Q4	130 x 35 x 50/90	Drwg. 6808

Bottero Typ 220 L Titan

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 50/105	Drwg. 8272
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 50/105	Drwg. 8273
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8137
Arriss	ARTIFEX	cup wheel	AO 120 Q4	130 x 35 x 50/90	Drwg. 6808

Bottero Typ 220 N Titan

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 50/105	Drwg. 8273
Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 40 x 50/105	Drwg. 8422
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8137
Rest-Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 40 x 50/105	Drwg. 8422

Bottero Typ 222 Titan

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 50/105	Drwg. 8272
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 50/105	Drwg. 8273
Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 40 x 50/105	Drwg. 8422
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8137
Arriss	ARTIFEX	cup wheel	AO 120 Q4	130 x 35 x 50/90	Drwg. 6808

Bottero Typ 224 Titan

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 50/105	Drwg. 8272
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 50/105	Drwg. 8273
Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 40 x 50/105	Drwg. 8422
Edge	ARTIFEX	cup wheel	BK 120 WN 1	150 x 40 x 50/110	Drwg. 7961
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8137
Arriss	ARTIFEX	cup wheel	AO 120 Q4	130 x 35 x 50/90	Drwg. 6808

**Bottero Typ 308 Gemini**

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 130,00 mm	Drwg. 6358
Edge	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 20 x 130,00 mm	Drwg. 6356

Bottero Typ 310 Gemini

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 46 WR 1	200 x 20 x 130,00 mm	Drwg. 7014
Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 130,00 mm	Drwg. 6358
Edge	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 20 x 130,00 mm	Drwg. 6356

Bottero Typ 312 Gemini

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 46 WR 1	200 x 20 x 130,00 mm	Drwg. 7014
Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 130,00 mm	Drwg. 6358
Edge	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 20 x 130,00 mm	Drwg. 6356

Bottero Typ 312 F Gemini

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 130,00 mm	Drwg. 6358
Edge	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 20 x 130,00 mm	Drwg. 6356
Arriss	ARTIFEX	cup wheel	SC 280 HS	150 x 40 x 50/110	Drwg. 5359

Bottero Typ 810 BC Variant

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 50/105	Drwg. 8272
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 50/105	Drwg. 8273
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8137
Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 50/110	Drwg. 5336

Bottero Typ 814 BC Variant

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 50/105	Drwg. 8272
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 50/105	Drwg. 8273
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8137
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 50/105	Drwg. 8273
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8137
Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 50/110	Drwg. 5336
Arriss	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8137

Bottero Typ 815 BC Variant

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 50/105	Drwg. 8272
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 50/105	Drwg. 8273
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8137
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 50/105	Drwg. 8273
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8137
Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 50/110	Drwg. 5336
Arriss	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8137

**Bottero Typ 907 B (Beveller) Vision**

Polishing positions

Arriss	ARTIFEX	cup wheel	SC 280 HS	150 x 40 x 50/110	Drwg. 4963
--------	----------------	-----------	-----------	-------------------	------------

Bottero Typ 910 B (Beveller) Vision

Polishing positions

Arriss	ARTIFEX	cup wheel	SC 280 HS	150 x 40 x 50/110	Drwg. 4963
--------	----------------	-----------	-----------	-------------------	------------

Bottero Typ 913 T (Beveller) Vision

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 50/105	Drwg. 8273
------	----------------	-----------	------------	-------------------	------------



Bovone Typ Elb 7 FT CE und ELB 8 FT

Polishing positions

ARTIFEX	per. Wheel	BK 46 WR1	180 x 20 x 30 mm
ARTIFEX	per. Wheel	BK 60 WR1	180 x 20 x 30 mm
ARTIFEX	per. Wheel	BK 120 WR1	180 x 20 x 30 mm

Bovone Typ Elb 10

Polishing positions

Edge	ARTIFEX	Cup-wheel	CE-3	170 x 35 x 60,15/130	Drwg. 8386
Arris	ARTIFEX	Cup-wheel	EK 400 WS	150 x 50 x 22/110	Drwg: 8385
Arris	ARTIFEX	Cup-wheel	EK 400 WS	150 x 50 x 22/110	Drwg: 8385

Dia, Dia, Resin, arriss: dia, 2 x EK 400 WS , edge: resin, resin, felt /CE

Bovone Typ Elb 10 Stone

Polishing positions

ARTIFEX	ring	CE-3	150 x 25 x 110 mm
----------------	------	------	-------------------

Bovone Typ Elb 10/45

Polishing positions

Edge	ARTIFEX	Cup-wheel	CE-3	170 x 35 x 60,15/130	Drwg. 8386
		alternative: CE-3 ring to glue on aluminium carrier: 170 x 25 x 130 mm			
Arris	ARTIFEX	Cup-wheel	EK 400 WS	150 x 50 x 22/110	Drwg: 8385
Arris	ARTIFEX	Cup-wheel	EK 400 WS	150 x 50 x 22/110	Drwg: 8385

(dia, dia, resin, resin, resin, CE/felt)-edge, arriss 2 x dia, EK 400 WS

Bovone Typ Elb 14 (New Type) and ELB 14/45°

Polishing positions

Edge	ARTIFEX	Cup-wheel	CE-3	150 x 35 x 60,15/110	Drwg. As e544
		alternative: CE-3 ring to glue on aluminium carrier: 150 x 25 x 110 mm			
Arris	ARTIFEX	Cup-wheel	EK 400 WS	130 x 45 x 22/90	
Arris	ARTIFEX	Cup-wheel	EK 400 WS	130 x 45 x 22/90	
Arris	ARTIFEX	Cup-wheel	CE-2	130 x 40 x 22/90	Drwg as 8100
Arris	ARTIFEX	Cup-wheel	CE-2	130 x 40 x 22/90	Drwg as 8100

alternative: CE-3 ring to glue on aluminium carrier: 130 x 25 x 90 mm

Bovone Typ Elb 17-45

Polishing positions

Edge	ARTIFEX	Cup-wheel	CE-3	150 x 45 x 22/55/110	Drwg. As e511
		alternative: CE-3 ring to glue on aluminium carrier: 150 x 25 x 110 mm			

Bovone Typ ELB 102

Polishing positions

Edge	ARTIFEX	Cup-wheel	CE-3	150 x 36 x 70/100 mm	Drwg.: e593
		alternative: CE-3 ring to glue on aluminium carrier: 150 x 25 x 110 mm			
Arris	ARTIFEX	Cup-wheel	EK 400 WS	150 x 50 x 22/110	Drwg: 8385

Bovone Typ ELB 251 – 252

Polishing positions

ARTIFEX	ring	CE-3	150 x 25 x 110 mm
----------------	------	------	-------------------



Bovone **Typ Mini Maxi 361 + 1** Bevelling Machine

Polishing positions

Arris **ARTIFEX** ring SC 280 HS 110 x 25 x 80

Bovone **Typ Mini Maxi 461 + 1** Bevelling machine

Polishing positions

Arris **ARTIFEX** ring SC 280 HS 110 x 25 x 80



British Hand Edger

Polishing positions

ARTIFEX	per. Wheel	BK 120 WR 1	150 x 15 x 22,00 mm	
ARTIFEX	per. Wheel	CE-U	150 x 15 x 38,50 mm	Or 150 x 15 x 50,00 mm



Busetti Typ F4 Bilateral

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
------	----------------	-----------	------------	-------------------	------------

Busetti Typ F6 Bilateral

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
------	----------------	-----------	------------	-------------------	------------

Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
------	----------------	-----------	------	-------------------	------------

Busetti Typ F8 Bilateral

Polishing positions

Arriss	ARTIFEX	cup wheel	EK 400 MS	150 x 60 x 70/110	Drwg. 7696
--------	----------------	-----------	-----------	-------------------	------------

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
------	----------------	-----------	------------	-------------------	------------

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
------	----------------	-----------	------------	-------------------	------------

Arriss	ARTIFEX	cup wheel	EK 400 MS	150 x 60 x 70/110	Drwg. 7696
--------	----------------	-----------	-----------	-------------------	------------

Busetti Typ F10 Bilateral

Polishing positions

Arriss	ARTIFEX	cup wheel	EK 400 MS	150 x 60 x 70/110	Drwg. 7696
--------	----------------	-----------	-----------	-------------------	------------

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
------	----------------	-----------	------------	-------------------	------------

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
------	----------------	-----------	------------	-------------------	------------

Edge	ARTIFEX	cup wheel	CE-3	150 x 47 x 70/110	Drwg. 7560
------	----------------	-----------	------	-------------------	------------

Arriss	ARTIFEX	cup wheel	EK 400 MS	150 x 60 x 70/110	Drwg. 7696
--------	----------------	-----------	-----------	-------------------	------------

Busetti Typ F12 Bilateral

Polishing positions

Arriss	ARTIFEX	cup wheel	EK 400 MS	150 x 60 x 70/110	Drwg. 7696
--------	----------------	-----------	-----------	-------------------	------------

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/105	Drwg. 8238
------	----------------	-----------	------------	-------------------	------------

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/105	Drwg. 8241
------	----------------	-----------	------------	-------------------	------------

Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 40 x 70/105	Drwg. 8239
------	----------------	-----------	------------	-------------------	------------

Edge	ARTIFEX	cup wheel	CE-3	150 x 47 x 70/110	Drwg. 7560
------	----------------	-----------	------	-------------------	------------

Arriss	ARTIFEX	cup wheel	EK 400 MS	150 x 60 x 70/110	Drwg. 7696
--------	----------------	-----------	-----------	-------------------	------------

Busetti Typ P2 Bilateral

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 25 x 90,00 mm	Drwg. 3177
------	----------------	------------	-------------	---------------------	------------

Busetti Typ P3/P4/P6 Bilateral

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 25 x 90,00 mm	Drwg. 5666
------	----------------	------------	------------	---------------------	------------

Edge	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 25 x 90,00 mm	Drwg. 3013
------	----------------	------------	-------------	---------------------	------------



Bystronic Typ F

Polishing positions

ARTIFEX	per. Wheel	NK 220 HT	200 x 20 x 76,20 mm
ARTIFEX	per. Wheel	SG 100 HT/MT	200 x 20 x 76,20 mm
ARTIFEX	per. Wheel	SK 120 HT	200 x 20 x 76,20 mm



Cambi **Typ Bevelling**

Polishing positions

Bevel **ARTIFEX** cup wheel AO 40 BQ7 150 x 25 x 100/125 mm Drwg. 8219

**Casar Typ AL 6**

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 35 x 50/110 mm	Drwg. 3456
Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 35 x 50/110 mm	Drwg. 3457
Arriss	ARTIFEX	per. Wheel	SC 280 HS	100 x 25 x 50,00 mm	

Casar Typ CS - LUX

Polishing positions

ARTIFEX	per. Wheel	NK 120 WR 1	150 x 25 x 22,00 mm	
----------------	------------	-------------	---------------------	--

Casar Typ BILUX

Polishing positions

ARTIFEX	per. Wheel	NK 120 WR 1	150 x 25 x 22,00 mm	
ARTIFEX	cup wheel	BK 46 WR 1	150 x 40 x 10/80 mm	Drwg. 3822

Casar Typ R 6

Polishing positions

ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm	Drwg. 3030
----------------	------------	-------------	---------------------	------------

**C.A.U. Typ 2BL08**

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 50/105 mm	Drwg. 8273
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110 mm	Drwg. 8137
Arriss	ARTIFEX	cup Wheel	AO 120 Q4	150 x 40 x 50/110 mm	Drwg. 5336

C.A.U. Typ 2BL10

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 50/105 mm	Drwg. 8273
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 50/105 mm	Drwg. 8273
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110 mm	Drwg. 8137
Arriss	ARTIFEX	cup Wheel	AO 120 Q4	150 x 40 x 50/110 mm	Drwg. 5336

C.A.U. Typ 2BL11 C

alternative for felt wheels:

Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110 mm	Drwg. 8137
Arriss	ARTIFEX	cup Wheel	AO 120 Q4	150 x 40 x 50/110 mm	Drwg. 5336



Champion Typ BYM 1321 M

Polishing positions

ARTIFEX	per. Wheel	AO 120 UQ5	200 x 20 x 90,00 mm	Drwg. 3030
----------------	------------	------------	---------------------	------------

Champion Typ LB 600

Polishing positions

Edge	ARTIFEX	per. Wheel	AO 120 UQ5	200 x 25 x 90,00 mm	
Bevel	ARTIFEX	cup wheel	AO 40 BQ7	150 x 25 x 100/125	Drwg. 8219

Champion Typ TG 242 E

Polishing positions

Station 4	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 6	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 7	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110	Drwg. 5504	Edge
Station 8	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110	Drwg. 5421	Edge

Champion Typ TG 252 E

Polishing positions

Station 5	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 6	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 7	ARTIFEX	cup wheel	AO 40 Q7	150 x 40 x 70/110	Drwg. 5503	Edge
Station 8	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110	Drwg. 5504	Edge
Station 9	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110	Drwg. 5421	Edge

Champion Typ TG 511 Y

Polishing positions

Station 5	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 25 x 90,00 mm	Drwg. 5666
Station 6	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 25 x 90,00 mm	Drwg. 4876
Station 7	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 25 x 90,00 mm	Drwg. 3013

Cortesi

Polishing positions

Edge	ARTIFEX	per. Wheel	AO 180 UQ5	100 x 20 x 22,00	Thickness varies
Bevel	ARTIFEX	per. Wheel	AO 40 BQ7	150 x 25 x 100/120 mm	Drwg. 8219



Covesa Typ Alfa 16

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm	Drwg. 0521
Edge	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 20 x 90,00 mm	Drwg. 0246

Covesa Typ Alfa 16 Special

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 25 x 90,00 mm	
Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 25 x 90,00 mm	
Edge	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 25 x 90,00 mm	Drwg. 0247

Covesa Typ Automatic 30

Polishing positions

Arriss	ARTIFEX	cup wheel	SC 280 HS	125 x 35 x 25/80	Drwg. 4349
Arriss	ARTIFEX	cup wheel	SC 280 HS	125 x 35 x 25/80	Drwg. 4349
Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 35 x 25/105	
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 35 x 25/105	
Edge	ARTIFEX	cup wheel	BK 180 WR 1	150 x 35 x 25/110	

Covesa Typ Flat 25

Polishing positions

Arriss	ARTIFEX	cup wheel	SC 280 HS	125 x 35 x 25/80	Drwg. 4349
Edge	ARTIFEX	cup wheel	AO 40 BQ7	150 x 35 x 25/110	Drwg. 8219

Covesa Typ Flat 30

Polishing positions

Arriss	ARTIFEX	cup wheel	BK 60 WR 1	150 x 40 x 50/110	
Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 50/105	
Edge	ARTIFEX	cup wheel	SC 280 HS	125 x 35 x 25/80	Drwg. 4349

Covesa Typ SP 25

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 35 x 25/105	
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 35 x 25/105	
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 35 x 25/105	
Arriss	ARTIFEX	cup wheel	SC 280 HS	125 x 35 x 25/80	Drwg. 4349

Corvesa wheels can have holes in 22, 25 or 50 mm. They also can work with a height of 35 and 40 mm

The cup-wheels have 2 carrier holes with 8 mm, circular 95



Delta Typ MTL 4

Polishing positions

Station 2	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 50/110	Drwg. 1085	Edge
Arriss	ARTIFEX	cup wheel	SC 280 HS	130 x 40 x 50/90	Drwg. 6853	Without Dia

Delta Typ MTL 6 and MPL 6

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 50/110	Drwg. 3317	
Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 50/110	Drwg. 3318	
Arriss	ARTIFEX	cup wheel	SC 280 HS	130 x 40 x 50/90	Drwg. 6853	Without Dia

Delta Typ MTL 8 and MPL 8

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 50/110	Drwg. 3317	
Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 50/110	Drwg. 3318	
Arriss	ARTIFEX	cup wheel	AO 120 Q4	130 x 40 x 50/90	Drwg. 6223	

Delta Typ MTL 10 B + C

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 50/110	Drwg. 3317	
Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 50/110	Drwg. 3318	
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/110	Drwg. 5461	
Arriss	ARTIFEX	cup wheel	AO 120 Q4	130 x 40 x 50/90	Drwg. 6223	
Arriss	ARTIFEX	cup wheel	AO 120 Q4	130 x 40 x 50/90	Drwg. 6223	

the C machine has a felt station on the last position, to equipe with ARTIFEX, we use a Cerium wheel

Delta Typ MTL 10 R

Polishing positions

Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/110	Drwg. 5461	
Arriss	ARTIFEX	cup wheel	AO 120 Q4	130 x 40 x 50/90	Drwg. 6223	
Arriss	ARTIFEX	cup wheel	AO 120 Q4	130 x 40 x 50/90	Drwg. 6223	

The R machine has a felt position on the last station, to equipe with ARTIFEX, we can use a Cerium wheel

Delta Typ MTL 12 FB + FC

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 50/110	Drwg. 3317	
Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 50/110	Drwg. 3318	
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/110	Drwg. 5461	
Arriss	ARTIFEX	cup wheel	AO 120 Q4	130 x 40 x 50/90	Drwg. 6223	
Arriss	ARTIFEX	cup wheel	AO 120 Q4	130 x 40 x 50/90	Drwg. 6223	
Arriss	ARTIFEX	cup wheel	CE-3	130 x 30 x 50/100	Drwg. 6306	

the FC machine has a felt station instead of a Cerium station, it is possible to change to a Cerium wheel

Delta Typ MTL 12 FR

Polishing positions

Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/110	Drwg. 5461	
Arriss	ARTIFEX	cup wheel	AO 120 Q4	130 x 40 x 50/90	Drwg. 6223	
Arriss	ARTIFEX	cup wheel	CE-3	130 x 30 x 50/100	Drwg. 6306	

The FR machine has felt stations, to equipe with ARTIFEX, we can use CE-3.



Deltaprogetti

Polishing positions

Edge	ARTIFEX	cup wheel	AO 80 BQ6	150 x 40 x 90/105	
Edge	ARTIFEX	cup wheel	AO 120 BQ6	150 x 40 x 90/105	
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 90/105	Drwg. 7382



Deway Typ DB 364

Polishing positions

Edge	ARTIFEX	cup wheel	BK 120 WR 1	150 x 40 x 70/110	Drwg. 4071	Polish
------	----------------	-----------	-------------	-------------------	------------	--------

Deway Typ DS 1 A

Polishing positions

Edge	ARTIFEX	per. Wheel	AO 120 UQ5	150 x 25 x 25,00 mm		Polish
------	----------------	------------	------------	---------------------	--	--------

Bevel	ARTIFEX	cup wheel	BK 46 WR 1	150 x 25 x 100/125	Drwg. 4671	Polish
-------	----------------	-----------	------------	--------------------	------------	--------

Deway Typ DS 1

Polishing positions

Edge	ARTIFEX	per. Wheel	AO 120 UQ5	150 x 25 x 25,00 mm		Polish
------	----------------	------------	------------	---------------------	--	--------

Bevel	ARTIFEX	cup wheel	BK 46 WR 1	150 x 25 x 100/125	Drwg. 4671	Polish
-------	----------------	-----------	------------	--------------------	------------	--------

Deway Typ DS 200

Polishing positions

Bevel	ARTIFEX	cup wheel	BK 46 WR 1	150 x 25 x 100/125	Drwg. 4671	Polish
-------	----------------	-----------	------------	--------------------	------------	--------

Deway Typ DY 232

Polishing positions

Station 1	ARTIFEX	cup wheel	SC 280 HS	130 x 35 x 60/90	Drwg. 7287	Arriss
-----------	----------------	-----------	-----------	------------------	------------	--------

Station 2	ARTIFEX	cup wheel	SC 280 HS	130 x 35 x 60/90	Drwg. 7287	Arriss
-----------	----------------	-----------	-----------	------------------	------------	--------

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 25 x 90,00 mm	Drwg. 5666	Pre-polish
------	----------------	------------	------------	---------------------	------------	------------

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 25 x 90,00 mm	Drwg. 3177	Fine-polish
------	----------------	------------	-------------	---------------------	------------	-------------

Edge	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 25 x 90,00 mm	Drwg. 3013	Superfinish
------	----------------	------------	-------------	---------------------	------------	-------------

Deway Typ DE 242 A

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110	Drwg. 5504	Fine-polish
------	----------------	-----------	----------	-------------------	------------	-------------

Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110	Drwg. 5421	High-gloss
------	----------------	-----------	------	-------------------	------------	------------

Station 7	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
-----------	----------------	-----------	----------	------------------	------------	--------

Station 8	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
-----------	----------------	-----------	----------	------------------	------------	--------

Deway Typ DE 342

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110	Drwg. 5504	Fine-polish
------	----------------	-----------	----------	-------------------	------------	-------------

Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110	Drwg. 5421	High-gloss
------	----------------	-----------	------	-------------------	------------	------------

Station 6	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
-----------	----------------	-----------	----------	------------------	------------	--------

Station 7	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
-----------	----------------	-----------	----------	------------------	------------	--------

Dongil Typ MDE 8

Polishing positions

ARTIFEX	cup wheel	BK 60 WR 1	150 x 40 x 70/100	Drwg. 4192
ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065

Dongil Typ MDE 9

Polishing positions

ARTIFEX	cup wheel	BK 46 WR 1	150 x 40 x 70/100	Drwg. 4191
ARTIFEX	cup wheel	BK 60 WR 1	150 x 40 x 70/100	Drwg. 4192
ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065

Dongil Typ MDE 11

Polishing positions

ARTIFEX	cup wheel	BK 46 WR 1	150 x 40 x 70/100	Drwg. 4191
ARTIFEX	cup wheel	BK 60 WR 1	150 x 40 x 70/100	Drwg. 4192
ARTIFEX	cup wheel	BK 80 WR 1	150 x 40 x 70/100	Drwg. 7390
ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065

Dongil Typ MDE 4W

Polishing positions

ARTIFEX	cup wheel	BK 60 WR 1	150 x 40 x 70/100	Drwg. 4192
ARTIFEX	cup wheel	SC 280 HS	130 x 35 x 60/90	Drwg. 7287

Dongil Typ MDE 16W

Polishing positions

ARTIFEX	cup wheel	BK 46 WR 1	150 x 40 x 70/100	Drwg. 4191
ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065

Dongil Typ MDE 20W

Polishing positions

ARTIFEX	cup wheel	BK 46 WR 1	150 x 40 x 70/100	Drwg. 4191
ARTIFEX	cup wheel	BK 60 WR 1	150 x 40 x 70/100	Drwg. 4192
ARTIFEX	cup wheel	CE-3	150 x 40 x 70/110	Drwg. 7994
ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065

Ebor **Typ AGP 2+3**

Polishing positions

Bevel **ARTIFEX** per. Wheel BK 120 WR 1 150 x 25 x 22,00 mm polish

Feiyue Typ FYD-A

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	150 x 25 x 25,00 mm	
Bevel	ARTIFEX	cup wheel	AO 40 BQ 7	150 x 25 x 100/120 mm	Drwg.8219

Feiyue Typ FYY 52

Polishing positions

	ARTIFEX	per. Wheel	BK 80 WR 1	200 x 25 x 90,00 mm	Drwg. 4876	fine polish
	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 25 x 90,00 mm	Drwg. 3013	superfinish

Feiyue Typ FYZ 422

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q7	150 x 40 x 70/110 mm	Drwg. 5503
Edge	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110 mm	Drwg. 5504
Arriss	ARTIFEX	cup wheel	AO 80 Q7	130 x 35 x 60/90 mm	Drwg. 7065
Arriss	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90 mm	Drwg. 7065



F.M.F. Typ 110 FCT

also in Bottero size (150 x 40 x 50/110)

Polishing positions

Station 1	ARTIFEX	cup wheel	AO 40 Q7	150 x 40 x 98/105	Drwg. 3603	Edge
Station 2	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 98/105	Drwg. 6104	Edge
Station 3	ARTIFEX	cup wheel	CE-3	150 x 33 x 98/105	Drwg. 5463	Edge
Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 98/105	Drwg. 4120	Front/rear

F.M.F. Typ 400

Polishing positions

Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 98/105	Drwg. 4120	Front/rear
Station 4	ARTIFEX	cup wheel	AO 40 Q7	150 x 40 x 98/105	Drwg. 3603	Edge
Station 5	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 98/105	Drwg. 6104	Edge
Station 6	ARTIFEX	cup wheel	AO 80 Q7	150 x 40 x 98/105		Edge
Station 7	ARTIFEX	cup wheel	CE-3	150 x 33 x 98/105	Drwg. 5463	Edge

F.M.F. Typ 403 and 420

Polishing positions

Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 98/105	Drwg. 4120	Front/rear
Station 4	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 98/105	Drwg. 6104	Edge
Station 5	ARTIFEX	cup wheel	AO 80 Q7	150 x 40 x 98/105		Edge
Station 6	ARTIFEX	cup wheel	CE-3	150 x 33 x 98/105	Drwg. 5463	Edge

F.M.F. Typ 421

Polishing positions

Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 98/105	Drwg. 4120	Front/rear
Station 3	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 98/105	Drwg. 6104	Edge
Station 4	ARTIFEX	cup wheel	AO 80 Q7	150 x 33 x 98/105		Edge

F.M.F. Typ 430

Polishing positions

Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 98/105	Drwg. 4120	Front/rear
Station 3	ARTIFEX	cup wheel	AO 40 Q7	150 x 40 x 98/105	Drwg. 3603	Edge
Station 4	ARTIFEX	cup wheel	AO 60 Q7	150 x 33 x 98/105	Drwg. 6104	Edge

F.M.F. Typ 480

Polishing positions

Station 1	ARTIFEX	cup wheel	AO 40 Q7	150 x 40 x 98/105	Drwg. 3603	Edge
Station 2	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 98/105	Drwg. 6104	Edge
Station 10	ARTIFEX	cup wheel	CE-3	150 x 33 x 98/105	Drwg. 5463	Edge
Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 98/105	Drwg. 4120	Edge

F.M.F. Typ 484

Polishing positions

Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 98/105	Drwg. 4120	Edge
Station 4	ARTIFEX	cup wheel	AO 40 Q7	150 x 40 x 98/105	Drwg. 3603	Edge
Station 5	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 98/105	Drwg. 6104	Edge
Station 6	ARTIFEX	cup wheel	AO 80 Q7	150 x 40 x 98/105		Edge



F.M.F. Typ 486

Polishing positions

Station 4	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 98/105	Drwg. 6104	Edge
Station 5	ARTIFEX	cup wheel	AO 80 Q7	150 x 40 x 98/105		Edge
Station 9	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 98/105	Drwg. 4120	Arriss
Station 10	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 98/105	Drwg. 4120	Arriss
Station 11	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 98/105	Drwg. 4120	Arriss
Station 12	ARTIFEX	cup wheel	BK 180 WR 1	150 x 40 x 98/105		Edge

F.M.F. Typ 890

Polishing positions

Arriss	ARTIFEX	cup wheel	SC 280 HS	130 x 35 x 84/91		Front/rear
Station 4	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 98/105	Drwg. 4416	Edge

F.M.F. Typ 2200

Polishing positions

Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 98/105	Drwg. 4120	
Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 98/105	Drwg. 4120	
Arriss	ARTIFEX	cup wheel	CE-3	150 x 33 x 98/105	Drwg. 5463	
Station 9	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 98/105	Drwg. 6104	Edge
Station 10	ARTIFEX	cup wheel	AO 80 Q7	150 x 40 x 98/105		Edge
Station 11	ARTIFEX	cup wheel	BK 180 WR 1	150 x 40 x 98/105		Edge

F.M.F. Typ 2400

Polishing positions

Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 98/105	Drwg. 4120	
Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 98/105	Drwg. 4120	
Arriss	ARTIFEX	cup wheel	CE-3	150 x 33 x 98/105	Drwg. 5463	
Station 9	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 98/105	Drwg. 6104	Edge
Station 10	ARTIFEX	cup wheel	AO 80 Q7	150 x 40 x 98/105		Edge
Station 11	ARTIFEX	cup wheel	BK 180 WR 1	150 x 40 x 98/105		Edge
Station 12	ARTIFEX	cup wheel	CE-3	150 x 33 x 98/105	Drwg. 5463	Edge



Forvet Chiara

Typ Modular 2500

Polishing positions

Station 1	ARTIFEX	cup wheel	AO 80 BQ6	75 x 37 x 9/32	Drwg. 8394	Edge
	alternative:	cup wheel	AO 60 BQ6	75 x 37 x 9/32		Edge
Station 2	ARTIFEX	cup wheel	CE-3	75 x 37 x 9/32	Drwg. 8395	Edge
	alternative:	cup wheel	CE-R	75 x 37 x 9/32		Drwg. 8363
Arriss	ARTIFEX	cup wheel	AO 120 Q4	75 x 37 x 9/32	Drwg. 8364	Front/rear
	alternative:	cup wheel	BK 120 WR	75 x 37 x 9/32		Front/rear

or as an alternative, rings to glue on the aluminium carrier:

Station 1	ARTIFEX	ring	AO 80 BJ	75 x 21 x 32	Edge
	alternative:		AO 60 BJ	75 x 21 x 32	Edge
Station 2	ARTIFEX	ring	CE-3	75 x 21 x 32	Edge
	alternative:		CE-R	75 x 21 x 32	Edge
Arriss	ARTIFEX	ring	AO 120 Q4	75 x 21 x 32	Front/rear
	alternative:		BK 120 WR	75 x 21 x 32	Front/rear

We do still test several qualities on this machines. We still do not have a final solution. This is just our first suggestion. This is just to have an approx. Direction for this machine.



Fukuyama
Arriss

ARTIFEX

double edging machine
cup wheel SC 280 HS

90 x 30 x 25/65 x 10 mm

Drwg.:

Front/rear

Fushan Typ 5352

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/100	Drwg. 5504	Pre-polish
Edge	ARTIFEX	cup wheel	SC 280 HS	130 x 35 x 60/90	Drwg. 7287	Without Dia
Edge	ARTIFEX	cup wheel	SC 280 HS	130 x 35 x 60/90	Drwg. 7287	Without Dia
Bevel	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110	Drwg. 5421	High-gloss

Fushan Typ FD 19

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	150 x 25 x 25,00 mm		Superfinish
Bevel	ARTIFEX	cup wheel	AO 40 BQ7	150 x 25 x 100/125	Drwg. 8219	Fine-polish

Fushan Typ FD 20

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	150 x 25 x 25,00 mm		Superfinish
Bevel	ARTIFEX	cup wheel	AO 40 BQ7	150 x 25 x 100/125	Drwg. 8219	Fine-polish

Fushan Typ FD 21 A

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	150 x 25 x 25,00 mm		Superfinish
Bevel	ARTIFEX	cup wheel	AO 40 BQ7	150 x 25 x 100/125	Drwg. 8219	Fine-polish

Fushan Typ FD 21 B

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	150 x 25 x 25,00 mm		Superfinish
------	----------------	------------	-------------	---------------------	--	-------------

Fushan Typ FD 21 P

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	150 x 25 x 25,00 mm		Superfinish
Bevel	ARTIFEX	cup wheel	AO 40 BQ7	150 x 25 x 100/125	Drwg. 8219	Fine-polish

Fushan Typ FMB 10

Polishing positions

Arriss	ARTIFEX	cup wheel	SC 400 WS	130 x 35 x 60/90		Fine-polish
Arriss	ARTIFEX	cup wheel	CE-3	130 x 35 x 60/90	Drwg.8005	High-gloss
Arriss	ARTIFEX	cup wheel	SC 400 WS	130 x 35 x 60/90		Fine-polish
Edge	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110	Drwg. 5504	Fine-polish

Fushan Typ FJM 10-45

Polishing positions

Edge	ARTIFEX	cup wheel	BK 120 WR 1	150 x 40 x 70/100	Drwg. 7757	Pre-polish
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110	Drwg. 5421	High-gloss
Arriss	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	
Arriss	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	

Fushan Typ FSM 4 Old Version / FSM 8 New Version (Double Edger)

Polishing positions

Edge	ARTIFEX	cup wheel	BK 80 WR 1	150 x 40 x 70/110	Drwg.5737	
Edge	ARTIFEX	cup wheel	SC 280 HS	130 x 35 x 60/90	Drwg. 7287	



Fushan **Typ FSM 20/22/23 Double Edger**

Polishing positions

Arriss	ARTIFEX	cup wheel	EK 400 WS	130 x 35 x 60/90	
Arriss	ARTIFEX	cup wheel	EK 400 WS	130 x 35 x 60/90	
Edge	ARTIFEX	cup wheel	BK 120 WR 1	150 x 40 x 70/100	Drwg. 7757
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110	Drwg. 5421

Fushan **Typ FSYM 10**

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm
Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm

Fushan **Typ FY 4520**

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	150 x 25 x 25,00 mm	
Bevel	ARTIFEX	cup wheel	AO 40 BQ7	150 x 25 x 100/120	Drwg. 8219

Fushan **Typ FYM 5**

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 46 WR 1	200 x 25 x 90,00 mm
Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 25 x 90,00 mm
Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 25 x 90,00 mm

Fushan **Typ FYM 7**

Polishing positions

Arriss	ARTIFEX	cup wheel	SC 280 HS	130 x 35 x 60/90	Drwg. 7287
Arriss	ARTIFEX	cup wheel	SC 280 HS	130 x 35 x 60/90	Drwg. 7287
Edge	ARTIFEX	per. Wheel	BK 46 WR 1	200 x 25 x 90,00 mm	
Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 25 x 90,00 mm	
Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 25 x 90,00 mm	

Fushan **Typ FYM 9**

Polishing positions

Station 1	ARTIFEX	cup wheel	SC 280 HS	130 x 35 x 60/90	Drwg. 7287	Without Dia
Station 2	ARTIFEX	cup wheel	SC 280 HS	130 x 35 x 60/90	Drwg. 7287	Without Dia
Station 6	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 25 x 90,00 mm		Edge
Station 7	ARTIFEX	per. Wheel	BK 80 WR 1	200 x 25 x 90,00 mm		Edge
Station 8	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 25 x 90,00 mm		Edge
Station 9	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 25 x 90,00 mm		Edge

Fushan **Typ FZM 10**

Polishing positions

Station 5	ARTIFEX	cup wheel	AO 120 Q4	130 x 35 x 60/90	Drwg. 7135	Arriss
Station 7	ARTIFEX	cup wheel	AO 120 Q4	130 x 35 x 60/90	Drwg. 7135	Arriss
Station 8	ARTIFEX	cup wheel	AO 40 Q6	150 x 30 x 70/110	Drwg. 3764	Edge
Station 9	ARTIFEX	cup wheel	AO 60 Q6	150 x 30 x 70/110	Drwg. 3801	Edge
Station 10	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110	Drwg. 5421	Edge



Fushan Typ FZM 10

Polishing positions

Station 4	ARTIFEX	cup wheel	AO 40 Q7	150 x 40 x 70/110	Drwg. 5503	Edge
Station 7	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110	Drwg. 5504	Edge
Station 8	ARTIFEX	cup wheel	BK 120 WR 1	150 x 40 x 70/110		Edge
Station 9	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 10	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 11	ARTIFEX	cup wheel	CE-3	130 x 35 x 60/90		Arriss
Station 12	ARTIFEX	cup wheel	CE-3	130 x 35 x 60/90		Arriss
Station 13	ARTIFEX	Cup wheel	CE-3	130 x 35 x 60/90		Arriss
Station 14	ARTIFEX	cup wheel	CE-3	130 x 35 x 60/90		Arriss

Fushan Typ FZM 5325

Polishing positions

Station 2	ARTIFEX	cup wheel	AO 40 Q7	150 x 40 x 70/110	Drwg. 5503	Edge
Station 5	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110	Drwg. 5504	Edge
Station 3	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 4	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss

Fushan Typ FZM 5325

Polishing positions

Station 3	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 70/110	Drwg. 7268	Edge
Station 4	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110	Drwg. 5421	Edge

Fushan Typ 10325

Polishing positions

Station 5	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 7	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 8	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110	Drwg. 5504	Edge
Station 9	ARTIFEX	cup wheel	AO 80 Q7	150 x 40 x 70/110	Drwg. 7236	Edge
Station 10	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110	Drwg. 5461	Edge

Fushan Typ YM 7

Polishing positions

Station 4	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 25 x 90,00 mm	Drwg. 5666	Edge
Station 5	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 25 x 90,00 mm	Drwg. 3177	Edge
Station 6	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 25 x 90,00 mm	Drwg. 3013	Edge

Fushan Typ YM 8

Polishing positions

Station 4	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 25 x 90,00 mm	Drwg. 5666	Edge
Station 5	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 25 x 90,00 mm	Drwg. 3177	Edge
Station 6	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 25 x 90,00 mm	Drwg. 3013	Edge
Station 7	ARTIFEX	cup wheel	SC 280 HS	130 x 35 x 60/90	Drwg. 7287	Arriss
Station 8	ARTIFEX	cup wheel	SC 280 HS	130 x 35 x 60/90	Drwg. 7287	Arriss



Gerhard Typ 102 C

Polishing positions

ARTIFEX cup wheel SC 400 WS 125 x 75 x 30/75 Drwg. 6218

Gerhard Typ K 100

Polishing positions

ARTIFEX per. Wheel BK 120 WR 1 200 x 20 x 90,00 mm Drwg. 0342 Fine-polish

Gerhard Typ K 101

Polishing positions

ARTIFEX per. Wheel BK 120 WR 1 200 x 20 x 90,00 mm Drwg. 0342 Fine-polish

Gerhard Typ K 102 GE / New KG 1505

Polishing positions

Edge **ARTIFEX** cup wheel BK 60 WR 1 150 x 40 x 40/110 Drwg. 4111 Pre-polish
 Edge **ARTIFEX** cup wheel CE-3 150 x 40 x 40/110 Drwg.8060 Fine-polish

Gerhard Typ 102 S 4/ New K 1504

Polishing positions

Edge **ARTIFEX** cup wheel BK 120 WR 1 150 x 40 x 40/110 Drwg. 4110 Pre-polish
 Arriss **ARTIFEX** cup wheel SC 280 HS 125 x 35 x 30/80 Drwg. 4265

Gerhard Typ 102 S 5 / New K 1505

Polishing positions

Edge **ARTIFEX** cup wheel BK 60 WR 1 150 x 40 x 40/110 Drwg. 4111 Pre-polish
 Edge **ARTIFEX** cup wheel CE-3 150 x 40 x 40/110 Drwg. 8060 Fine-polish
 Arriss **ARTIFEX** cup wheel SC 280 HS 125 x 35 x 30/80 Drwg. 4265

Gerhard Typ K 103 GE / New KG 1507

Polishing positions

Edge **ARTIFEX** cup wheel BK 60 WR 1 150 x 40 x 40/110 Drwg. 4111 Pre-polish
 Edge **ARTIFEX** cup wheel CE-3 150 x 30 x 40/110 Drwg. 5613 Fine-polish
 Arriss **ARTIFEX** cup wheel SC 400 WS 125 x 75 x 30/75 Drwg. 6218

Gerhard Typ K 103 SE / New K 1507

Polishing positions

Edge **ARTIFEX** cup wheel BK 120 WR 1 130 x 40 x 40/90 Drwg. 3518
 Edge **ARTIFEX** cup wheel CE-3 150 x 40 x 40/110 Drwg. 8060 Fine-polish
 Arriss **ARTIFEX** cup wheel SC 600 WS 125 x 75 x 30/75 Drwg. 5796

Gerhard Typ K 200 SE

Polishing positions

Station 1 **ARTIFEX** cup wheel BK 60 WR 1 130 x 40 x 40/90 Drwg. 3517 Pre-polish
 Station 2 **ARTIFEX** cup wheel CE-3 130 x 40 x 40/90 Drwg. 5592 Fine-polish
 Arriss **ARTIFEX** cup wheel SC 280 HS 125 x 35 x 30/85 Drwg. 4265

Gerhard Typ K 200 GE

Polishing positions

Station 1 **ARTIFEX** cup wheel AO 60 Q6 150 x 40 x 40/110 Drwg. 5865 Pre-polish
 Station 2 **ARTIFEX** cup wheel CE-3 150 x 40 x 40/110 Drwg. 8060 Fine-polish



Gerhard Typ K 201

Polishing positions

Station 1	ARTIFEX	cup wheel	BK 60 WR 1	130 x 40 x 40/90	Drwg. 3517	Pre-polish
Station 2	ARTIFEX	cup wheel	BK 120 WR 1	130 x 40 x 40/90	Drwg. 3518	Fine-polish
Arriss	ARTIFEX	cup wheel	BK 120 WR 1	125 x 55 x 30/80	Drwg. 3645	

Gerhard Typ K 300 E / New K 3008

Polishing positions

Station 1	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 40/110	Drwg. 5865	Pre-polish
Station 2	ARTIFEX	cup wheel	CE-3	150 x 40 x 40/110	Drwg. 8060	Fine-polish
Arriss	ARTIFEX	cup wheel	SC 400 WS	125 x 75 x 30/75	Drwg. 6218	

Gerhard Typ KF 413 GE

Polishing positions

Station 1	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 40/110	Drwg. 5865	Pre-polish
Station 2	ARTIFEX	cup wheel	CE-3	150 x 40 x 40/110	Drwg. 8060	Fine-polish
Arriss	ARTIFEX	cup wheel	SC 400 WS	125 x 75 x 30/75	Drwg. 6218	

Gerhard Typ KF 414 GE / New KGF 2514

Polishing positions

Station 1	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 40/110	Drwg. 5865	Pre-polish
Station 2	ARTIFEX	cup wheel	CE-3	150 x 40 x 40/110	Drwg. 8060	Fine-polish
Arriss	ARTIFEX	cup wheel	SC 400 WS	125 x 75 x 30/75	Drwg. 6218	

Gerhard Typ K 310 GE / New KG 3010

Polishing positions

Station 1	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 40/110	Drwg. 5828	Pre-polish
Station 2	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 40/110	Drwg. 5865	Fine-polish
Station 3	ARTIFEX	cup wheel	CE-3	150 x 40 x 40/110	Drwg. 8060	High-gloss
Arriss	ARTIFEX	cup wheel	SC 400 WS	125 x 75 x 30/75	Drwg. 6218	

Gerhard Typ K 310 GEV / New KG 4010

Polishing positions

Station 1	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 40/110	Drwg. 5828	Pre-polish
Station 2	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 40/110	Drwg. 5865	Fine-polish
Station 3	ARTIFEX	cup wheel	CE-3	150 x 40 x 40/110	Drwg. 8060	High-gloss
Arriss	ARTIFEX	cup wheel	BK 120 WR 1	130 x 40 x 40/90	Drwg. 3518	

Gerhard Typ K 314 GE / New KG 4014

Polishing positions

Station 1	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 40/110, segm	Drwg. 6849	Pre-polish
Station 2	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 40/110, segm.	Drwg. 6338	Fine-polish
Station 3	ARTIFEX	cup wheel	CE-3	150 x 40 x 40/110	Drwg. 8060	High-gloss
miter	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 40/110, segm.	Drwg. 6338	Fine-polish
miter	ARTIFEX	cup wheel	CE-3	150 x 40 x 40/110	Drwg. 8060	High-gloss
Arriss	ARTIFEX	cup wheel	BK 120 WR1	130 x 40 x 40/90	Drwg. 3518	



Gerhard Typ K 400 E / New K 3010

Polishing positions

Station 1	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 40/110	Drwg. 5828	Pre-polish
Station 2	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 40/110	Drwg. 5865	Fine-polish
Station 3	ARTIFEX	cup wheel	CE-3	150 x 40 x 40/110	Drwg. 8060	High-gloss
Arriss	ARTIFEX	cup wheel	SC 400 WS	125 x 75 x 30/75	Drwg. 6218	

Gerhard Typ K 400 GE

Polishing positions

Station 1	ARTIFEX	cup wheel	BK 60 WR 1	150 x 40 x 40/110	Drwg. 4111	Pre-polish
Station 2	ARTIFEX	cup wheel	BK 120 WR 1	150 x 40 x 40/110	Drwg. 4110	Fine-polish
Arriss	ARTIFEX	cup wheel	BK 120 WR 1	130 x 40 x 40/90	Drwg. 3518	
Arriss	ARTIFEX	cup wheel	BK 120 WR 1	130 x 40 x 40/90	Drwg. 3518	
Arriss	ARTIFEX	cup wheel	CE-3	130 x 40 x 40/90	Drwg. 5592	High-gloss

Gerhard Typ K 414 GE / New KG 6014

Polishing positions

Station 1	ARTIFEX	cup wheel	AO 40 Q6	170 x 40 x 60/130	Drwg. 6227	Pre-polish
Station 2	ARTIFEX	cup wheel	AO 60 Q6	170 x 40 x 60/130	Drwg. 6328	Fine-polish
Station 3	ARTIFEX	cup wheel	AO 80 Q6	170 x 40 x 60/130		Superfinish
	ARTIFEX	cup wheel	CE-3	170 x 30 x 60/130	Drwg. 6228	High-gloss
Arriss	ARTIFEX	cup wheel				
Arriss	ARTIFEX	cup wheel				

Gerhard Typ K 2015

Polishing positions

Station 1	ARTIFEX	cup wheel	BK 60 WR 1	130 x 40 x 40/90	Drwg. 3517	Pre-polish
Station 2	ARTIFEX	cup wheel	BK 120 WR 1	130 x 40 x 40/90	Drwg. 3518	Fine-polish
Arriss	ARTIFEX	cup wheel	BK 120 WR 1	125 x 55 x 30/80	Drwg. 3645	

Gerhard Typ KR 302

Polishing positions

	ARTIFEX	per. Wheel	BK 80 WR 1	180 x 25 x 30,00 mm	Drwg. 6443	Fine-polish
--	----------------	------------	------------	---------------------	------------	-------------

Gerhard Typ MKF 305

Polishing positions

Station 1	ARTIFEX	per. Wheel	AO 180 UQ5	100 x 20 x 22,00 mm	Edge	Pre-polish
Bevel	ARTIFEX	cup wheel	AO 40 BQ 7	150 x 25 x 100/125	Drwg. 8219	

Gerhard Typ RS 2

Polishing positions

	ARTIFEX	per. Wheel	AO 180 UQ5	150 x 25 x 30,00 mm		Fine-polish
--	----------------	------------	------------	---------------------	--	-------------

**Gieffe Typ BILUX**

Polishing positions

Edge	ARTIFEX	per. Wheel	AO 180 UQ5	100 x 20 x 22,00 mm		
Bevel	ARTIFEX	cup wheel	AO 40 Q7	150 x 36 x 10/125 mm	As Drwg. 6365	Polish
Bevel	ARTIFEX	cup wheel	CE-3	150 x 36 x 10/125 mm	Drwg. 6233	High-gloss

Gieffe Typ MB3 (Bilateral)

Polishing positions

	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm	Drwg. 3030	fine polish
--	----------------	------------	-------------	---------------------	------------	-------------

Gieffe Typ MB4 (Bilateral)

Polishing positions

	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm	Drwg. 1890	rough grinding
	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 20 x 90,00 mm	Drwg. 5688	fine polish



Glamatec Typ Double Edger

Polishing positions

Edge	ARTIFEX	cup wheel	BK 46 WR 1	150 x 40 x 60/110	Drwg. 4195
Edge	ARTIFEX	cup wheel	BK 60 WR 1	150 x 40 x 60/110	Drwg. 4196
Edge	ARTIFEX	cup wheel	BK 180 WR 1	150 x 40 x 60/110	Drwg. 5728
Arriss	ARTIFEX	cup wheel	SC 280 HS	150 x 30 x 60/110	Drwg. 3758

Glamatec Typ Double Edger

Polishing positions

Edge	ARTIFEX	cup wheel	BK 46 WR 1	150 x 40 x 60/110	Drwg. 4195
Edge	ARTIFEX	cup wheel	BK 80 WR 1	150 x 40 x 60/110	Drwg. 4655
Edge	ARTIFEX	cup wheel	BK 120 WR 1	150 x 40 x 60/110	Drwg. 7195
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 60/110	Drwg. 6953
Arriss	ARTIFEX	cup wheel	BK 120 WR 1	150 x 40 x 60/110	Drwg. 7195

Glamatec

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 30 x 60,00 mm	Thickness varies
------	----------------	------------	-------------	---------------------	------------------



GME Typ Bilateral

Polishing positions

Station 1	ARTIFEX	cup wheel	BK 46 WR 1	150 x 40 x 90/110		Pre-polish
Station 2	ARTIFEX	cup wheel	BK 80 WR 1	150 x 40 x 90/110		Fine-polish

GME Typ MB 6/P

Polishing positions

Arriss	ARTIFEX	cup wheel	AO 120 Q4	130 x 25 x 70/90		Front
Arriss	ARTIFEX	cup wheel	AO 120 Q4	130 x 25 x 70/90		Rear
Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/110	Drwg. 8238	
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/110	Drwg. 8241	
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110	Drwg. 5421	High-gloss

GME Typ MB 6PN-2500

Polishing positions

Arriss	ARTIFEX	cup wheel	AO 120 Q4	130 x 25 x 70/90		Front
Arriss	ARTIFEX	cup wheel	AO 120 Q4	130 x 25 x 70/90		Rear
Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 40 x 70/110	Drwg. 8238	
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 70/110	Drwg. 8241	
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110	Drwg. 5421	



Huatian Typ HDYM 325 A

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	150 x 25 x 25,00 mm		Superfinish
Bevel	ARTIFEX	per. Wheel	AO 40 BQ7	150 x 25 x 100/125	Drwg. 8219	

Huatian Typ HZM 242 P

Polishing positions

Station 5	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 6	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 7	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110	Drwg. 5504	Edge
Station 8	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110	Drwg. 5421	Edge

Huatian Typ HZM 8325

Polishing positions

Station 5	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 6	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 7	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110	Drwg. 5504	Edge
Station 8	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110	Drwg. 5421	Edge

Huatian Typ FJM 10-45

Polishing positions

Station 4	ARTIFEX	cup wheel	AO 40 Q7	150 x 40 x 70/110	Drwg. 5503	Edge
Station 5	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110	Drwg. 5504	Edge
Station 8	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 10	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss

Huatian Typ FSM 4

Polishing positions

Station 2	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110	Drwg. 5504	Edge
Station 3	ARTIFEX	cup wheel	SC 280 HS	130 x 35 x 60/90	Drwg.7287	Arriss
Station 4	ARTIFEX	cup wheel	SC 280 HS	130 x 35 x 60/90	Drwg.7287	Arriss

Huatian Typ HSYM

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	150 x 25 x 25,00 mm		Fine-polish
Bevel	ARTIFEX	cup wheel	AO 40 BQ7	150 x 25 x 100/125	Drwg. 8219	

Intermac CNC

Polishing positions

Edge	ARTIFEX	per. Wheel	AO 180 UQ5	100 x 20 x 22,00 mm	Thickness varies
Edge	ARTIFEX	per. Wheel	AO 180 UQ5	100 x 20 x 22,00 mm	Thickness varies
Edge	ARTIFEX	per. Wheel	CE-U	100 x 20 x 22,00 mm	Thickness varies

Intermac

Polishing positions

Bevel	ARTIFEX	cup wheel	CE-3	150 x 40 x 22/110	Drwg. 8113
-------	----------------	-----------	------	-------------------	------------

Intermac

Polishing positions

After Milling	ARTIFEX	per. Wheel	AO 180 UQ5	30 x 25 x 12,00 mm
---------------	----------------	------------	------------	--------------------

Intraco Typ Bilateral

Polishing positions

Station 4 **ARTIFEX** per. Wheel BK 120 WR 1 250 x 15 x 19,50 mm

Pre-polish

Lattuada Typ A.L. 4E

Polishing positions

Edge	ARTIFEX	cup wheel	BK 120 WR 1	150 x 30 x 50/83/110	
Arriss	ARTIFEX	ring	SC 280 HS	100 x 25 x 50,00 mm	

Lattuada Typ A.L. 5E

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	SC 280 HS	100 x 25 x 50,00 mm	

Lattuada Typ A.L. 6E

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	SC 280 HS	100 x 25 x 50,00 mm	

Lattuada Typ A.L. 7E Cerio

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	SC 280 HS	100 x 25 x 50,00 mm	

Lattuada Typ A.L. 8E

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	AO 120 Q4	100 x 25 x 50,00 mm	

Lattuada Typ A.L. 9E

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	AO 120 Q4	100 x 25 x 50,00 mm	

Lattuada Typ A.L. 9M Cerio

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	AO 120 Q4	100 x 25 x 50,00 mm	

Lattuada Typ A.L. 10M

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	AO 120 Q4	100 x 25 x 50,00 mm	



Lattuada Typ T.L. 10AV Cerio Cerio= fluid Cerium powder circulation with felt wheel, alternative: CE-3

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	AO 120 Q4	100 x 25 x 50,00 mm	

Lattuada Typ T.L. 10AV

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 30 x 50/83/105	As Drwg.5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	AO 120 Q4	100 x 25 x 50,00 mm	

Lattuada Typ T.L.R. 13C

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	AO 120 Q4	100 x 25 x 50,00 mm	

Lattuada Typ T.L.R. 14C

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	AO 120 Q4	100 x 25 x 50,00 mm	

Lattuada Typ T.L.R. 15C

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	AO 120 Q4	100 x 25 x 50,00 mm	
Arriss	ARTIFEX	ring	CE-3	100 x 25 x 50,00 mm	

Lattuada Typ Beta 10 (Double Edger)

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	AO 120 Q4	100 x 25 x 50,00 mm	

Lattuada Typ A.L. 5AV

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	BK 120 WR 1	150 x 30 x 50/83/110	
Arriss	ARTIFEX	ring	SC 280 HS	100 x 25 x 50,00 mm	



Lattuada Typ A.L. 6AV

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	SC 280 HS	100 x 25 x 50,00 mm	

Lattuada Typ T.L. 7AV

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	SC 280 HS	100 x 25 x 50,00 mm	

Lattuada Typ T.L. 9AV

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	AO 120 Q4	100 x 25 x 50,00 mm	

Lattuada Typ T.L. 11AV

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	AO 120 Q4	100 x 25 x 50,00 mm	

Lattuada Typ T.L. 11AVC

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 30 x 50/83/105	As Drwg.5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	AO 120 Q4	100 x 25 x 50,00 mm	

Lattuada Typ T.L.R. 13AVC

Polishing positions

Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	AO 120 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	AO 120 Q4	100 x 25 x 50,00 mm	

Lattuada Typ T.L.R. 14AVC

Polishing positions

Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	AO 120 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	AO 120 Q4	100 x 25 x 50,00 mm	



Lattuada Typ T.L.R. 16AVC

Polishing positions

Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	AO 120 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 50/83/105	As Drwg.5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	AO 120 Q4	100 x 25 x 50,00 mm	

Lattuada Typ T.L.R. 13AVC SP80

Polishing positions

Edge	ARTIFEX	cup wheel	AO 120 BQ 6	150 x 30 x 50/83/105	As Drwg.5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	AO 120 Q4	100 x 25 x 50,00 mm	

Lattuada Typ T.L.R. 15AVC SP80

Polishing positions

Edge	ARTIFEX	cup wheel	AO 120 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	AO 120 Q4	100 x 25 x 50,00 mm	

Lattuada Typ T.L.R. 15AVC SP100

Polishing positions

Edge	ARTIFEX	cup wheel	AO 120 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	AO 120 Q4	100 x 25 x 50,00 mm	

Lattuada Typ A.L. 4T

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	Ø 150
Edge	ARTIFEX	per. Wheel	BK 120 WR 1	Ø 150

Lattuada Typ A.L. 6T

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	Ø 150
Edge	ARTIFEX	per. Wheel	BK 120 WR 1	Ø 150
Edge	ARTIFEX	per. Wheel	BK 180 WR 1	Ø 150

Lattuada Typ A.L. 6TF

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	Ø 150
Edge	ARTIFEX	per. Wheel	BK 120 WR 1	Ø 150
Edge	ARTIFEX	ring	SC 280 HS	100 x 25 x 50,00 mm



Lattuada Typ A.L. 9 OG Cerio

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	Ø 150
Edge	ARTIFEX	per. Wheel	BK 120 WR 1	Ø 150
Edge	ARTIFEX	per. Wheel	BK 180 WR 1	Ø 150
Edge	ARTIFEX	per. Wheel	CE-U	Ø 150
Arriss	ARTIFEX	ring	SC 280 HS	100 x 25 x 50,00 mm

Lattuada Typ Combi 10

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	SC 280 HS	100 x 25 x 50,00 mm	

Lattuada Typ Combi 14

Polishing positions

Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 30 x 50/83/105	as Drwg. 5505
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/83/110	Drwg. 5507
Arriss	ARTIFEX	ring	SC 280 HS	100 x 25 x 50,00 mm	

Lattuada Typ B 20V

Polishing positions

Edge	ARTIFEX	per. Wheel	AO 180 UQ5	
Bevel	ARTIFEX	cup wheel	AO 40 BQ 6	Or CE-3

Lattuada Typ B 20PE

Polishing positions

Edge	ARTIFEX	per. Wheel	AO 180 UQ5	
Bevel	ARTIFEX	cup wheel	AO 40 BQ 6	Or CE-3

Lattuada Typ EP 3V

Polishing positions

Edge	ARTIFEX	per. Wheel	AO 180 UQ5
------	----------------	------------	------------

Lattuada Typ EP 3PE

Polishing positions

Edge	ARTIFEX	per. Wheel	AO 180 UQ5
------	----------------	------------	------------

Lattuada Typ Delta M 3

Polishing positions

Corner	ARTIFEX	per. Wheel	BK 120 WR 1	150 x 20 x 25,00 mm
--------	----------------	------------	-------------	---------------------

Lattuada Typ Delta M 4

Polishing positions

Corner	ARTIFEX	per. Wheel	BK 120 WR 1	150 x 20 x 25,00 mm
Corner	ARTIFEX	per. Wheel	BK 180 WR 1	150 x 20 x 25,00 mm



Lattuada Typ Delta M 4 Cerio

Polishing positions

Corner	ARTIFEX	per. Wheel	BK 120 WR 1	150 x 20 x 25,00 mm
Corner	ARTIFEX	per. Wheel	CE-U	150 x 25 x 25,00 mm

Lattuada Typ Delta M 5

Polishing positions

Corner	ARTIFEX	per. Wheel	BK 120 WR 1	150 x 20 x 25,00 mm
Corner	ARTIFEX	per. Wheel	BK 180 WR 1	150 x 20 x 25,00 mm

Lattuada Typ Delta R 4

Polishing positions

Corner	ARTIFEX	per. Wheel	BK 120 WR 1	150 x 20 x 25,00 mm
Corner	ARTIFEX	per. Wheel	BK 180 WR 1	150 x 20 x 25,00 mm

Lattuada Typ S.L. 4

Polishing positions

Arriss	ARTIFEX	ring	AO 120 Q4	100 x 25 x 50,00 mm
--------	----------------	------	-----------	---------------------

Lattuada Typo Gamma Series (Beveller)

Polishing positions

ARTIFEX	Arriss & Edge
----------------	---------------



Linzi **Typ BPM**

Polishing positions

Station 5	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 6	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 7	ARTIFEX	cup wheel	AO 40 Q7	150 x 40 x 70/110	Drwg. 5503	Edge
Station 8	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110	Drwg. 5504	Edge

Linzi **Typ BPL**

Polishing positions

Station 4	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 6	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 7	ARTIFEX	cup wheel	AO 40 Q7	150 x 40 x 70/110	Drwg. 5503	Edge
Station 8	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110	Drwg. 5504	Edge
Station 9	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110	Drwg. 5461	Edge

Linzi **Typ BPM 9**

Polishing positions

Station 4	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 6	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 7	ARTIFEX	cup wheel	AO 40 Q7	150 x 40 x 70/110	Drwg. 5503	Edge
Station 8	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110	Drwg. 5504	Edge
Station 9	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110	Drwg. 5461	Edge

Linzi **Typ BPQ**

Polishing positions

Station 4	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 25 x 90,00 mm	Drwg. 5666	Edge
Station 5	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 25 x 90,00 mm	Drwg. 3177	Edge
Station 6	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 25 x 90,00 mm	Drwg. 3013	Edge

Linzi **Typ BPX**

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	150 x 25 x 25,00 mm		Superfinish
------	----------------	------------	-------------	---------------------	--	-------------

Linzi **Typ BPY**

Polishing positions

Station 4	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110	Drwg. 5504	Edge
Station 5	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110	Drwg. 5461	Edge
Station 6	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 7	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 9	ARTIFEX	cup wheel	BK 120 WR 1	150 x 40 x 70/110	Drwg. 4071	Edge

Linzi **Typ PES**

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	150 x 25 x 25,00 mm		Finepolish
Facette	ARTIFEX	cup wheel	AO 40 BQ7	150 x 25 x 100/125	Drwg. 8219	Pre-polish

Lovati **Typ LOV-07-NC**

Polishing positions

ARTIFEX	per. Wheel	AO 120 UQ5	100 x 25 x 25,00 mm	Thickness varies
ARTIFEX	per. Wheel	AO 180 UQ5	100 x 25 x 25,00 mm	Thickness varies

Lovati **Typ 1000 ES**

Polishing positions

ARTIFEX	cup wheel	AO 40 BQ7	150 x 25 x 100/125	Drwg. 8219
----------------	-----------	-----------	--------------------	------------

Lovati **Typ 202-AB-6S**

Polishing positions

ARTIFEX	per. Wheel	AO 180 UQ5	150 x 25 x 25,00 mm	Thickness varies
----------------	------------	------------	---------------------	------------------



Maclav Typ Bestfil

Polishing positions

ARTIFEX per. Wheel AO 120 UQ5 150 x 30 x 38,00 mm

Maclav Typ Lavtronic Bilateral

Polishing positions

Arriss	ARTIFEX	cup wheel	SC 280 HS	125 x 35 x 22/90	Drwg. 3565	Front
Arriss	ARTIFEX	cup wheel	SC 280 HS	125 x 35 x 22/90	Drwg. 3565	Rear
Station 3	ARTIFEX	cup wheel	BK 60 WR 1	150 X 40 X 50/110	Drwg. 5383	Edge
Station 4	ARTIFEX	cup wheel	BK 180 WR 1	150 X 40 X 50/110	Drwg. 3479	Edge



Metral Typ MC 11

Polishing positions

ARTIFEX	per. Wheel	BK 120 WR 1	150 x 20 x 22,00 mm			Fine-polish
----------------	------------	-------------	---------------------	--	--	-------------

Metral Typ CR 2

Polishing positions

Station 2	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm	Drwg. 0342	Fine-polish
-----------	----------------	------------	-------------	---------------------	------------	-------------

Metral Typ CR 4

Polishing positions

Station 2	ARTIFEX	cup wheel	SC 280 HS	125 x 35 x 50/80	Drwg. 3608	Arriss
Station 3	ARTIFEX	cup wheel	SC 280 HS	125 x 35 x 50/80	Drwg. 3608	Arriss
Station 4	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 50/105	As Drwg. E603	Edge

Metral Typ CR 6

Polishing positions

Station 3	ARTIFEX	cup wheel	SC 280 HS	125 x 35 x 50/80	Drwg. 3608	Arriss
Station 4	ARTIFEX	cup wheel	SC 280 HS	125 x 35 x 50/80	Drwg. 3608	Arriss
Station 5	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 6	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge

Metral Typ CR 8

Polishing positions

Station 5	ARTIFEX	cup wheel	AO 80 Q4	125 x 35 x 50/80	Drwg. 3884	Arriss
Station 6	ARTIFEX	cup wheel	AO 80 Q4	125 x 35 x 50/80	Drwg. 3884	Arriss
Station 7	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 8	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge

Metral Typ CR 10

Polishing positions

Station 6	ARTIFEX	cup wheel	AO 80 Q4	125 x 35 x 50/80	Drwg. 3884	Arriss
Station 7	ARTIFEX	cup wheel	AO 80 Q4	125 x 35 x 50/80	Drwg. 3884	Arriss
Station 8	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 9	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 10	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/110	As Drwg. E603	Edge

Metral Typ CR 10A

Polishing positions

Station 6	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 50/80	Drwg. 3743	Arriss
Station 7	ARTIFEX	cup wheel	CE-3	125 x 35 x 50/80	Drwg. 5586	Arriss
Station 8	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 50/80	Drwg. 3743	Arriss
Station 9	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 10	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/110	As Drwg. E603	Edge

Metral Typ CR 11A

Polishing positions

Station 6	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 50/80	Drwg. 3743	Arriss
Station 7	ARTIFEX	cup wheel	CE-3	125 x 35 x 50/80	Drwg. 5586	Arriss
Station 8	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 50/80	Drwg. 3743	Arriss
Station 9	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 10	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 11	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/110	As Drwg. E 603	Edge



Metral Typ CR 12A

Polishing positions

Station 7	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 50/80	Drwg. 3743	Arriss
Station 8	ARTIFEX	cup wheel	CE-3	125 x 35 x 50/80	Drwg. 5586	Arriss
Station 9	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 50/80	Drwg. 3743	Arriss
Station 10	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 11	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 12	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/110	As Drwg. E603	Edge

Metral Typ CR 9 OC

Polishing positions

Station 5	ARTIFEX	cup wheel	AO 80 Q4	125 x 35 x 50/80	Drwg. 3884	Arriss
Station 6	ARTIFEX	cup wheel	AO 80 Q4	125 x 35 x 50/80	Drwg. 3884	Arriss
Station 7	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 50/105	As Drwg. E604	Arriss
Station 8	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 9	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/110	As Drwg. E603	Edge

Metral Typ CR 10 OC

Polishing positions

Station 5	ARTIFEX	cup wheel	AO 80 Q4	125 x 35 x 50/80	Drwg. 3884	Arriss
Station 6	ARTIFEX	cup wheel	AO 80 Q4	125 x 35 x 50/80	Drwg. 3884	Arriss
Station 7	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 8	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 9	ARTIFEX	cup wheel	AO 80 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 10	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/110	As Drwg. E603	Edge

Metral Typ CR 11 OC

Polishing positions

Station 5	ARTIFEX	cup wheel	AO 80 Q4	125 x 35 x 50/80	Drwg. 3884	Arriss
Station 6	ARTIFEX	cup wheel	AO 80 Q4	125 x 35 x 50/80	Drwg. 3884	Arriss
Station 7	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 8	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 9	ARTIFEX	cup wheel	AO 80 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 10	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/110	As Drwg. e603	Edge

Metral Typ ICR 10

Polishing positions

Station 4	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 5	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 6	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/110	As Drwg. E603	Edge
Station 8	ARTIFEX	cup wheel	AO 80 Q4	125 x 35 x 50/80	Drwg. 3884	Arriss
Station 10	ARTIFEX	cup wheel	AO 80 Q4	125 x 35 x 50/80	Drwg. 3884	Arriss

Metral Typ ICR 11

Polishing positions

Station 4	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 5	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 6	ARTIFEX	cup wheel	AO 80 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 7	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/110	As Drwg. e603	Edge
Station 9	ARTIFEX	cup wheel	AO 80 Q4	125 x 35 x 50/80	Drwg. 3884	Arriss
Station 10	ARTIFEX	cup wheel	AO 80 Q4	125 x 35 x 50/80	Drwg. 3884	Arriss



Metral Typ ICR 12

Polishing positions

Station 5	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 6	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 7	ARTIFEX	cup wheel	AO 80 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 8	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/110	As Drwg. E603	Edge
Station 10	ARTIFEX	cup wheel	AO 80 Q4	125 x 35 x 50/80	Drwg. 3884	Arriss
Station 12	ARTIFEX	cup wheel	AO 80 Q4	125 x 35 x 50/80	Drwg. 3884	Arriss

Metral Typ ICR 12 T

Polishing positions

Station 4	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 5	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 6	ARTIFEX	cup wheel	AO 80 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 7	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/110	As Drwg. E603	Edge
Station 11	ARTIFEX	cup wheel	AO 80 Q4	125 x 35 x 50/80	Drwg. 3884	Arriss
Station 12	ARTIFEX	cup wheel	AO 80 Q4	125 x 35 x 50/80	Drwg. 3884	Arriss
Station 13	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge

Metral Typ ICR 13 T

Polishing positions

Station 4	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 5	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 6	ARTIFEX	cup wheel	AO 80 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 7	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/110	As Drwg. E603	Edge
Station 11	ARTIFEX	cup wheel	AO 80 Q4	125 x 35 x 50/80	Drwg. 3884	Arriss
Station 12	ARTIFEX	cup wheel	AO 80 Q4	125 x 35 x 50/80	Drwg. 3884	Arriss
Station 13	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge

Metral Typ ICR 14 T

Polishing positions

Station 4	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 5	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 6	ARTIFEX	cup wheel	AO 80 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge
Station 7	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/110	As Drwg. E603	Edge
Station 11	ARTIFEX	cup wheel	AO 80 Q4	125 x 35 x 50/80	Drwg. 3884	Arriss
Station 12	ARTIFEX	cup wheel	AO 80 Q4	125 x 35 x 50/80	Drwg. 3884	Arriss
Station 13	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 50/105	As Drwg. E604	Edge

ATTENTION: Metral wheels need to have two carrier holes, like drwg.e603 !!!

Progetti Typ 118 N

Polishing positions

Station 3	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 50/110	Drwg. 3318	Arriss
Station 4	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/110	Drwg. 5461	Arriss
Station 7	ARTIFEX	cup wheel	AO 120 Q4	130 x 40 x 50/90	Drwg. 6223	Edge
Station 8	ARTIFEX	cup wheel	AO 120 Q4	130 x 40 x 50/90	Drwg. 6223	Edge

Progetti Typ Great 1616

Polishing positions

Station 4	ARTIFEX	cup wheel	AO 40 Q7	150 x 40 x 50/110	Drwg. 5546	Bevel
Station 5	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 50/110	Drwg. 1085	Bevel
Station 6	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/110	Drwg. 5461	Bevel
Station 10	ARTIFEX	cup wheel	AO 120 Q4	130 x 35 x 50/110	Drwg. 5890	Arriss
Station 12	ARTIFEX	cup wheel	AO 120 Q4	130 x 35 x 50/110	Drwg. 5890	Arriss
Station 13	ARTIFEX	cup wheel	AO 40 Q7	150 x 40 x 50/110	Drwg. 5546	Edge
Station 14	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 50/110	Drwg. 1085	Edge
Station 15	ARTIFEX	cup wheel	CE-3	130 x 35 x 50/85		Arriss
Station 16	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/110	Drwg. 5461	Edge

Progetti Typ Lead 102

Polishing positions

Station 2	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm	Drwg. 0342	C-Edge
-----------	----------------	------------	-------------	---------------------	------------	--------

Progetti Typ lead 103

Polishing positions

Station 3	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm	Drwg. 0342	C-Edge
-----------	----------------	------------	-------------	---------------------	------------	--------

Progetti Typ Lead 104

Polishing positions

Station 3	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 25 x 90,00 mm		C-Edge
Station 4	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 25 x 90,00 mm	Drwg. 0247	C-Edge

Progetti Typ Lead 114

Polishing positions

Arriss	ARTIFEX	cup wheel	SC 280 HS	130 x 30 x 50/90	Drwg. 5759	without Dia
Arriss	ARTIFEX	cup wheel	SC 280 HS	130 x 30 x 50/90	Drwg. 5759	Without Dia
Station 2	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 50/110	Drwg. 1085	Edge

Progetti Typ Lead 115

Polishing positions

Station 1	ARTIFEX	cup wheel	BK 60 WR 1	150 x 30 x 50/110	Drwg. 5552	
Cer St.	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/110	Drwg. 5461	
Arriss	ARTIFEX	cup wheel	SC 280 HS	130 x 30 x 50/85	Drwg. 4080	without Dia

Progetti Typ Lead 116

Polishing positions

Station 3	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 50/110	Drwg. 3317	Edge
Station 4	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 50/110	Drwg. 3318	Edge
Arriss	ARTIFEX	cup wheel	SC 280 HS	130 x 30 x 50/85	Drwg. 4080	without Dia



Progetti Typ Lead 118 BS

Polishing positions

Station 3	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 50/110	Drwg. 1085	Edge
Station 4	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/110	Drwg. 5461	Edge
Station 6	ARTIFEX	cup wheel	SC 280 HS	130 x 30 x 50/85	Drwg. 4080	Arriss
Station 7	ARTIFEX	cup wheel	SC 280 HS	130 x 30 x 50/85	Drwg. 4080	Arriss
Station 8	ARTIFEX	cup wheel	BK 120 WR 1	150 x 40 x 50/110	Drwg. 5275	Edge

Qingdao Typ BSM 6 Bilateral

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm	Drwg. 0342
------	----------------	------------	-------------	---------------------	------------

Qingdao Typ BYM 2.250

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	150 x 25 x 25,00 mm		Fine-polish
Bevel	ARTIFEX	cup wheel	AO 40 BQ7	150 x 25 x 100/125	Drwg. 8219	Pre-polish

Qingdao Typ BYZM 150

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	150 x 25 x 25,00 mm		Fine-polish
Bevel	ARTIFEX	cup wheel	AO 40 BQ7	150 x 25 x 100/125	Drwg. 8219	Pre-polish

Qingdao Typ BYZM 600

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	150 x 25 x 25,00 mm		Fine-polish
Bevel	ARTIFEX	cup wheel	AO 40 BQ7	150 x 25 x 100/125	Drwg. 8219	Pre-polish

Qingdao Typ BZM 8.335

Polishing positions

Station 4	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 6	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 7	ARTIFEX	cup wheel	AO 40 Q7	150 x 40 x 70/110	Drwg. 5503	Edge
Station 8	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110	Drwg. 5504	Edge



Rautenstrauch		Typ IRM 250 5T				
Polishing positions						
	ARTIFEX	cup wheel	BK 60 WR 1	150 x 40 x 60/110	Drwg. 4196	Pre-polish
	ARTIFEX	cup wheel	BK 120 WR 1	150 x 40 x 60/110	Drwg. 7195	Fine-polish
Rautenstrauch		Typ F 100-C8 Bilateral				
Polishing positions						
Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 30 x 60,00 mm	Drwg. 1437	Fine-polish
Rautenstrauch		Typ F 100-C16 Bilateral				
Polishing positions						
Station 4	ARTIFEX	cup wheel	BK 60 WR 1	150 x 40 x 60/110	Drwg. 4196	Pre-polish
Station 5	ARTIFEX	cup wheel	BK 80 WR 1	150 x 40 x 60/110	Drwg. 4655	Fine-polish
Arriss	ARTIFEX	cup wheel	SC 180 WS	150 x 35 x 60/120	Drwg. 5996	Pre-polish
Rautenstrauch		Typ F 100-F10				
Polishing positions						
Edge	ARTIFEX	cup wheel	SC 180 HR	150 x 40 x 60/120	Drwg. 5730	Pre-polish
Edge	ARTIFEX	cup wheel	BK 120 WR 1	150 x 40 x 60/120	Drwg. 3681	Fine-polish
Arriss	ARTIFEX	cup wheel	SC 180 WS	150 x 35 x 60/120	Drwg. 5996	
Rautenstrauch		Typ F 100-T16.18 Bilateral				
Polishing positions						
Station 4	ARTIFEX	cup wheel	BK 60 WR 1	150 x 40 x 60/110	Drwg. 4196	Pre-polish
Station 5	ARTIFEX	cup wheel	BK 80 WR 1	150 x 40 x 60/110	Drwg. 4655	Fine-polish
Arriss	ARTIFEX	cup wheel	BK 120 WR 1	150 x 40 x 60/110	Drwg. 3530	Fine-polish
Rautenstrauch		Typ F 120 Bilateral				
Polishing positions						
Station 3	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 30 x 60,00 mm	Drwg. 1671	Pre-polish
Station 4	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 30 x 60,00 mm	Drwg. 1673	Fine-polish



Schiatti Typ AR / 2M

Polishing positions

Edge	ARTIFEX	Per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm	Drwg. 0342
------	----------------	------------	-------------	---------------------	------------

Schiatti Typ AR / 2MM

Polishing positions

Edge	ARTIFEX	Per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm	Drwg. 0342
Arriss	ARTIFEX	Ring	SC 280 HS	100 x 20 x 50,00 mm	

Schiatti Typ RI / 4M

Polishing positions

Edge	ARTIFEX	Per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm	Drwg. 0521
Edge	ARTIFEX	Per. Wheel	BK 180 WR 1	200 x 20 x 90,00 mm	Drwg. 0246

Schiatti Typ RI / 6M

Polishing positions

Edge	ARTIFEX	Per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm	Drwg. 0521
Edge	ARTIFEX	Per. Wheel	BK 180 WR 1	200 x 20 x 90,00 mm	Drwg. 0246
Arriss	ARTIFEX	Ring	SC 280 HS	100 x 20 x 50,00 mm	

Schiatti Typ RI / 6MC

Polishing positions

Edge	ARTIFEX	Per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm	Drwg. 0521
Edge	ARTIFEX	Per. Wheel	BK 180 WR 1	200 x 20 x 90,00 mm	Drwg. 0246

Schiatti Typ RI / 8M

Polishing positions

Edge	ARTIFEX	Per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm	Drwg. 0521
Edge	ARTIFEX	Per. Wheel	BK 180 WR 1	200 x 20 x 90,00 mm	Drwg. 0246
Arriss	ARTIFEX	Ring	SC 280 HS	100 x 20 x 50,00 mm	

Schiatti Typ AR / 2MS

Polishing positions

Edge	ARTIFEX	Per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm	Drwg. 0342
------	----------------	------------	-------------	---------------------	------------

Schiatti Typ RI / 4MS

Polishing positions

Edge	ARTIFEX	Per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm	Drwg. 0521
Edge	ARTIFEX	Per. Wheel	BK 180 WR 1	200 x 20 x 90,00 mm	Drwg. 0246

Schiatti Typ FPS-M4

Polishing positions

Edge	ARTIFEX	cup wheel	AO 80 BQ6	150 x 40 x 68/105	Drwg. 8389
Arriss	ARTIFEX	cup wheel	SC 280 HS	125 x 35 x 22/80	Drwg. 3495

Schiatti Typ FPS-10

Polishing positions

Edge	ARTIFEX	cup wheel	AO 80 BQ6	150 x 40 x 22/105	Drwg. 8392
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 22/80	Drwg. 3716



Schiatti Typ FPS 15S7

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 22/105	Drwg. 8391
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 22/80	Drwg. 3716

Schiatti Typ FPS 15

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 22/105	Drwg. 8391
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 22/110	Drwg. 8356
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 22/80	Drwg. 3716

Schiatti Typ FPS 15 S9

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 68/105	Drwg. 8387
Edge	ARTIFEX	cup wheel	AO 80 BQ6	150 x 40 x 68/105	Drwg. 8389
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 22/80	Drwg. 3716

Schiatti Typ FPS 20S

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 68/105	Drwg. 8387
Edge	ARTIFEX	cup wheel	AO 80 BQ6	150 x 40 x 68/105	Drwg. 8389
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 22/80	Drwg. 3716
Arriss	ARTIFEX	cup wheel	CE-3	125 x 30 x 22/90	Drwg. 6039

Schiatti Typ FPS 20R

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 22/105	Drwg. 8390
Edge	ARTIFEX	cup wheel	AO 80 BQ6	150 x 40 x 22/105	Drwg. 8392
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 22/80	Drwg. 3716

Schiatti Typ FPS 10S

Polishing positions

Edge	ARTIFEX	cup wheel	AO 80 BQ6	150 x 40 x 68/105	Drwg. 8389
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 22/80	Drwg. 3716

Schiatti Typ FPS 15S

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 68/105	Drwg. 8388
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 22/80	Drwg. 3716

Schiatti Typ FPS 15RS

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 68/105	Drwg. 8387
Edge	ARTIFEX	cup wheel	AO 80 BQ6	150 x 40 x 68/105	Drwg. 8389
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 22/80	Drwg. 3716

Schiatti Typ FPS 15RSB

Polishing positions

Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 22/80	Drwg. 3716

Schiatti Typ FPS 20RS

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 68/105	Drwg. 8387
Edge	ARTIFEX	cup wheel	AO 80 BQ6	150 x 40 x 68/105	Drwg. 8389
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 22/80	Drwg. 3716

Schiatti Typ FPS 20RSB

Polishing positions

Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 22/80	Drwg. 3716

Schiatti Typ FPS 15M

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 68/105	Drwg. 8388
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 22/80	Drwg. 3716

Schiatti Typ FPS 15 S9M

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 68/105	Drwg. 8387
Edge	ARTIFEX	cup wheel	AO 80 BQ6	150 x 40 x 68/105	Drwg. 8389
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 22/80	Drwg. 3716

Schiatti Typ SME8

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 68/105	Drwg. 8388
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 22/80	Drwg. 3716

Schiatti Typ SME10

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 68/105	Drwg. 8387
Edge	ARTIFEX	cup wheel	AO 80 BQ6	150 x 40 x 68/105	Drwg. 8389
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 22/80	Drwg. 3716

Schiatti Typ SME10B

Polishing positions

Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Arriss	ARTIFEX	cup wheel	AO 120 Q4	125 x 35 x 22/80	Drwg. 3716



Schiatti Typ FPS 50

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 68/105	Drwg. 8387
Edge	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 68/105	Drwg. 8388
Edge	ARTIFEX	cup wheel	AO 80 BQ6	150 x 40 x 68/105	Drwg. 8389
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 68/110	Drwg. 6763
Arriss	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321

Schiatti Typ FPS 50B

Polishing positions

Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 68/110	Drwg. 6763
Arriss	ARTIFEX	cup wheel	CE-3	125 x 30 x 22/80	Drwg. 6039

Schiatti Typ FPS 50R

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 68/105	Drwg. 8387
Edge	ARTIFEX	cup wheel	AO 80 BQ6	150 x 40 x 68/105	Drwg. 8389
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 68/110	Drwg. 6763

Schiatti Typ FPS 50RB

Polishing positions

Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 68/110	Drwg. 6763

Schiatti Typ FPS 50RM

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 68/105	Drwg. 8387
Edge	ARTIFEX	cup wheel	AO 80 BQ6	150 x 40 x 68/105	Drwg. 8389
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 68/110	Drwg. 6763

Schiatti Typ FPS 50 RMB

Polishing positions

Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 68/110	Drwg. 6763

Schiatti Typ FPS 50M3

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 68/105	Drwg. 8387
Edge	ARTIFEX	cup wheel	AO 80 BQ6	150 x 40 x 68/105	Drwg. 8389
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Edge	ARTIFEX	cup wheel	AO 80 BQ6	150 x 40 x 68/105	Drwg. 8389
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 68/110	Drwg. 6763
Arriss	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321



Schiatti Typ EPS 50M3B

Polishing positions

Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 68/110	Drwg. 6763
Arriss	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321

Schiatti Typ BFT Mini Serie (Double Edger) 2D + 1L

Polishing positions

ARTIFEX	Per. Wheel	BK 80 WR 1	200 x 20 x 90,00	Thickness varies
----------------	------------	------------	------------------	------------------

Schiatti Typ BFT Mini Serie (Double Edger) 2D + 2L

Polishing positions

ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 90,00	Thickness varies
ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00	Thickness varies

Schiatti Typ 12 Serie (Double Edger) Typ 2D + 2L

Polishing positions

ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 90,00	Thickness varies
ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00	Thickness varies

Schiatti Typ 12 Serie (Double Edger) Typ 2D + 2F + 2L

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 90,00	Thickness varies
Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00	Thickness varies
Arriss	ARTIFEX	per. Wheel	SC 280 HS	125 x 35 x 22/80	Drwg. 3495

Schiatti Typ 12 Serie (Double Edger) Typ 2D+2FD+2FL+2L / 2D+2FD+2FL+2L+SP

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ6	150 x 40 x 68/105	Drwg. 8388
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Arriss	ARTIFEX	per. Wheel	AO 120 Q4	150 x 40 x 68/110	Drwg. 6763

Schiatti Typ 12 Serie (Double Edger) Typ 3D+2FD+2FL+3L / 3D+2FD+2FL+3L+SP

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ6	150 x 40 x 68/105	Drwg. 8387
Edge	ARTIFEX	cup wheel	AO 80 BQ6	150 x 40 x 68/105	Drwg. 8389
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 68/110	Drwg. 8321
Arriss	ARTIFEX	cup wheel	AO 120 Q4	150 x 40 x 68/110	Drwg. 6763



Schwartz Typ Dia

Polishing positions

ARTIFEX

per. Wheel

AO 120 UQ5

250 x 30 x 60,00 mm

Drwg. 4723

Sunrising

Polishing positions

edge	ARTIFEX	Cup-wheel	BK 180 WR1	150x40x50/110	Drwg.: 1409
arris	ARTIFEX	Cup-wheel	AO 120 Q4	125x40x22/90	Drwg.:

Suntech Typ SZM 11325P

Polishing positions

edge	ARTIFEX	cup Wheel	BK 60 WN1	150 x 40 x 70/100 mm	Drwg. 7714
edge	ARTIFEX	cup Wheel	CE-3	150x40x70/110 mm	Drwg. 7994
arris	ARTIFEX	cup Wheel	BK 60 WN1	130x35x60/90	Drwg. 7711
edge	ARTIFEX	cup Wheel	BK 60 WN1	150x40x70/110 mm	Drwg. 7714

Suntech Typ SZM 9325P

Polishing positions

edge	ARTIFEX	cup Wheel	BK 60 WN1	150 x 40 x 70/100 mm	Drwg. 7714
edge	ARTIFEX	cup Wheel	CE-3	150x40x70/110 mm	Drwg. 7994
arris	ARTIFEX	cup Wheel	BK 60 WN1	130x35x60/90	Drwg. 7711

Technometal **Typ CNC - bevelling**

Polishing positions

ARTIFEX cup Wheel CE-3 150 x 30 x 50/110 mm Drwg. 6798

Vitrododi Typ Beflex 88

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	150 x 25 x 22,00 mm
------	----------------	------------	-------------	---------------------

Vitrododi Typ Border 2FT / B / 85

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 80 WR 1	200 x 20 x 90,00 mm
------	----------------	------------	------------	---------------------

Vitrododi Typ Border 3FT / B / 850 / Version 1 with only 1 polishing wheel

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 80 WR 1	200 x 20 x 90,00 mm
------	----------------	------------	------------	---------------------

Typ Border 3FT / B / 850 / Version 2 with 2 polishing wheel

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm
------	----------------	------------	------------	---------------------

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm
------	----------------	------------	-------------	---------------------

Vitrododi Typ Border 4FT / B / 86

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm
------	----------------	------------	------------	---------------------

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm
------	----------------	------------	-------------	---------------------

Vitrododi Typ Border 6FP / B / 87

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 50/105	Drwg. 8245
------	----------------	-----------	------------	-------------------	------------

Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/110	Drwg. 5461
------	----------------	-----------	------	-------------------	------------

Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 35 x 50/70	Drwg. 3579
--------	----------------	-----------	-----------	------------------	------------

Vitrododi Typ Border 6FP Basculante

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 40 x 50/105	Drwg. 8245
------	----------------	-----------	------------	-------------------	------------

Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 50/110	Drwg. 5461
------	----------------	-----------	------	-------------------	------------

Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 35 x 50/70	Drwg. 3579
--------	----------------	-----------	-----------	------------------	------------

Vitrododi Typ Diamantmajor

Polishing positions

Edge	ARTIFEX	per. Wheel	AO 180 UQ5	100 x 25 x 22,00 mm
------	----------------	------------	------------	---------------------

Vitrododi Typ Dimensa Lux

Polishing positions

Edge	ARTIFEX	per. Wheel	AO 180 UQ5	100 x 25 x 22,00 mm
------	----------------	------------	------------	---------------------

Edge	ARTIFEX	per. Wheel	CE-U	100 x 25 x 22,00 mm
------	----------------	------------	------	---------------------

Vitrododi Typ Giottolux

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	150 x 25 x 22,00 mm
------	----------------	------------	-------------	---------------------

Xinhaian Typ BKM 2

Polishing positions

Edge	ARTIFEX	per. Wheel	AO 120 UQ5	200 x 25 x 90,00 mm	Fine polish
------	----------------	------------	------------	---------------------	-------------

Xinhaian Typ BKM 6

Polishing positions

Edge	ARTIFEX	per. Wheel	AO 120 UQ5	200 x 25 x 90,00 mm	Fine polish
Bevel	ARTIFEX	cup wheel	AO 40 BQ7	150 x 25 x 100/125	Drwg. 8219 Fine polish

Xinhaian Typ BJM 1321

Polishing positions

	ARTIFEX	per. Wheel	AO 120 UQ5	100 x 20 x 25,00 mm	Fine polish
--	----------------	------------	------------	---------------------	-------------

Xinhaian Typ BNM 1321

Polishing positions

	ARTIFEX	per. Wheel	AO 120 UQ5	40-100	Fine polish
--	----------------	------------	------------	--------	-------------

Xinhaian Typ BYM 1321

Polishing positions

	ARTIFEX	per. Wheel	AO 120 UQ5	100 x 20 x 25,00 mm	Fine polish
--	----------------	------------	------------	---------------------	-------------

Xinhaian Typ BZYM 3310

Polishing positions

	ARTIFEX	per. Wheel	AO 120 UQ5	200 x 25 x 90,00 mm	Fine polish
--	----------------	------------	------------	---------------------	-------------

Xinhaian Typ BZYM 6325

Polishing positions

Station 4	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 25 x 90,00 mm	Drwg. 5666	Pre-polish
Station 5	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 25 x 90,00 mm	Drwg. 3177	Fine polish
Station 6	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 25 x 90,00 mm	Drwg. 3013	Superfinish

Xinhaian Typ BZM 8352

Polishing positions

Station 4	ARTIFEX	cup wheel	AO 120 Q4	130 x 35 x 60/90	Drwg. 7135	Arriss
Station 6	ARTIFEX	cup wheel	AO 120 Q4	130 x 35 x 60/90	Drwg. 7135	Arriss
Station 7	ARTIFEX	cup wheel	AO 40 Q7	150 x 40 x 70/110	Drwg. 5503	Edge
Station 8	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110	Drwg. 5504	Edge

Xinhaian Typ BZM 9352

Polishing positions

Station 4	ARTIFEX	cup wheel	AO 120 Q4	130 x 35 x 60/90	Drwg. 7135	Arriss
Station 6	ARTIFEX	cup wheel	AO 120 Q4	130 x 35 x 60/90	Drwg. 7135	Arriss
Station 7	ARTIFEX	cup wheel	AO 40 Q7	150 x 40 x 70/110	Drwg. 5503	Edge
Station 8	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110	Drwg. 5504	Edge
Station 9	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110	Drwg. 5421	Edge



Yingjing Typ YG 1-2

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WN 1	100 x 20 x 25,00 mm		Fine-polish
------	----------------	------------	-------------	---------------------	--	-------------

Yingjing Typ YG 1-3

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WN 1	150 x 25 x 25,00 mm		Fine-polish
Bevel	ARTIFEX	cup wheel	AO 40 BQ7	150 x 25 x 100/125	Drwg. 8219	Pre-polish

Yingjing Typ YG 1-4

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	150 x 25 x 25,00 mm		Fine-polish
------	----------------	------------	-------------	---------------------	--	-------------

Yingjing Typ YG 4-3

Polishing positions

Station 4	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 25 x 90,00 mm	Drwg. 5666	Edge
Station 5	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 25 x 90,00 mm	Drwg. 3177	Edge
Station 6	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 25 x 90,00 mm	Drwg. 3013	Edge

Yingjing Typ YG 6-1

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WN 1	150 x 25 x 25,00 mm		Fine-polish
Bevel	ARTIFEX	cup wheel	AO 40 BQ7	150 x 25 x 100/125	Drwg. 8219	Pre-polish

Yingjing Typ YG 8-1

Polishing positions

Station 5	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 6	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 7	ARTIFEX	cup wheel	AO 40 Q7	150 x 40 x 70/110	Drwg. 5503	Edge
Station 8	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110	Drwg. 5504	Edge

Yingjing Typ YG 9-1

Polishing positions

Station 5	ARTIFEX	cup wheel	AO120 Q4	130 x 35 x 60/90	Drwg. 7135	Arriss
Station 6	ARTIFEX	cup wheel	AO120 Q4	130 x 35 x 60/90	Drwg. 7135	Arriss
Station 7	ARTIFEX	cup wheel	Bk 46 WN1	150 x 40 x 70/100	Drwg. 7715	Edge
Station 8	ARTIFEX	cup wheel	BK 60 WN1	150 x 40 x 70/100	Drwg. 7714	Edge
Station 9	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110	Drwg. 5421	Edge

Alternative for CE-3 = 150x40x70/110, with higher carrier, Drwg.: 7994

Yuanda Typ BYM 106 2100 A

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	150 x 25 x 25,00 mm		superfinish
Bevel	ARTIFEX	cup wheel	AO 40 BQ7	150 x 25 x 100/125	Drwg. 8219	Fine-polish

Yuanda Typ BZXM 9 320 B

Polishing positions

Station 9	ARTIFEX	cup wheel	BK 120 WR 1	150 x 40 x 70/110	Drwg. 4071	Edge
-----------	----------------	-----------	-------------	-------------------	------------	------

Yuanda Typ BZXM

Polishing positions

Station 4	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 6	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 7	ARTIFEX	cup wheel	AO 40 Q7	150 x 40 x 70/110	Drwg. 5503	Edge
Station 8	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110	Drwg. 5504	Edge

Yuanda Typ BZXM 9 3/30 B

Polishing positions

Station 3	ARTIFEX	cup wheel	AO 40 Q7	150 x 40 x 70/110	Drwg. 5503	Edge
Station 4	ARTIFEX	cup wheel	AO 60 Q7	150 x 40 x 70/110	Drwg. 5504	Edge
Station 6	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 8	ARTIFEX	cup wheel	AO 80 Q4	130 x 35 x 60/90	Drwg. 7065	Arriss
Station 9	ARTIFEX	cup wheel	CE-3	150 x 30 x 70/110	Drwg. 5421	Edge



Zafferani Typ Junior 2M/12

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm	Drwg.0521
------	----------------	------------	------------	---------------------	-----------

Zafferani Typ Senior 2M/22

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm	Drwg.0521
------	----------------	------------	------------	---------------------	-----------

Zafferani Typ Velox Master 4M/22

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm	Drwg. 0521
Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm	Drwg. 0342

Zafferani Typ Velox Master 6M/22

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 20 x 90,00 mm	Drwg. 0521
Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm	Drwg. 0342
Edge	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 20 x 90,00 mm	Drwg. 0246

Zafferani Typ Flat Pony 4FP/25

Polishing positions

Edge	ARTIFEX	cup wheel	BK 80 WR 1	150 x 40 x 50/110	Drwg. 4232
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 30 x 50/60	Full material

Zafferani Typ Flat 5 FPE/25

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 50/110	Drwg. 5296
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8404
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 30 x 50/60	Full material

Zafferani Typ Flat 6FPE/25

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 50/110	Drwg. 3317
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 7993
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 30 x 50/60	Full material

Zafferani Typ Flat 630 / without Cerium Liquid

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 50/110	Drwg. 5296
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8404
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 30 x 50/60	Full material

Zafferani Typ Flat 6 FPE / without Cerium Liquid

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 50/110	Drwg. 5296
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8404
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 30 x 50/60	Full material

Zafferani Typ Flat 4 FK

polishing stations

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 50/110	Drwg.: 5296
arriss (2x)	ARTIFEX	cup wheel	SC 280 HS	130 x 35 x 50/100	Drwg.:5624



Zafferani Typ Flat 8 FPE / without Cerium Liquid

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 50/110	Drwg. 8254
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8404
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 30 x 50/60	Full material
Arriss	ARTIFEX	cup wheel	CE-2	100 x 30 x 50/60	Drwg.: 8424

Zafferani Typ 830

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 50/110	Drwg. 8254
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8404
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 30 x 50/60	Full material
Arriss	ARTIFEX	cup wheel	CE-2	100 x 30 x 50/60	Drwg. 8424

Zafferani Typ 830 Cerium

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 50/110	Drwg. 8254
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8404
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 30 x 50/60	Full material
Arriss	ARTIFEX	cup wheel	CE-2	100 x 30 x 50/60	Drwg. 8424

Zafferani Typ 9FPE

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 50/110	Drwg. 5296
Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 50/110	Drwg. 8254
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8404
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 30 x 50/60	Full material
Arriss	ARTIFEX	cup wheel	CE-2	100 x 30 x 50/60	Drwg.: 8424

Zafferani Typ Flat 930

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 50/110	Drwg. 5296
Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 50/110	Drwg. 8254
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8404
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 30 x 50/60	Full material
Arriss	ARTIFEX	cup wheel	CE-2	100 x 30 x 50/60	Drwg. 8424

Zafferani Typ Flat 930 Cerium

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 50/110	Drwg. 5296
Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 50/110	Drwg. 8254
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8404
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 30 x 50/60	Full material
Arriss	ARTIFEX	cup wheel	CE-2	100 x 30 x 50/60	Drwg. 8424

Zafferani Typ 9BPE

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 50/110	Drwg. 5296
Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 50/110	Drwg. 8254
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8404
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 30 x 50/60	Full material
Arriss	ARTIFEX	cup wheel	CE-2	100 x 30 x 50/60	Drwg. 8424



Zafferani Typ Flat 5BS (Miter)

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 50/110	Drwg. 5296
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8404
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 30 x 50/60	Full material

Zafferani Typ Flat 7BS (Miter)

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 50/110	Drwg. 5296
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8404
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 30 x 50/60	Full material
Arriss	ARTIFEX	cup wheel	CE-2	100 x 30 x 50/60	Drwg. 8424

Zafferani Typ Flat 8BS (Miter)

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 50/110	Drwg. 8254
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8404
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 30 x 50/60	Full material
Arriss	ARTIFEX	cup wheel	CE-2	100 x 30 x 50/60	Drwg. 8424

Zafferani Typ Flat 8BS30 (Miter)

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 50/110	Drwg. 8254
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8404
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 30 x 50/60	Full material
Arriss	ARTIFEX	cup wheel	CE-2	100 x 30 x 50/60	Drwg. 8424

Zafferani Typ Flat 8BS30 Cerium (Miter)

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 50/110	Drwg. 8254
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8404
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 30 x 50/60	Full material
Arriss	ARTIFEX	cup wheel	CE-2	100 x 30 x 50/60	Drwg. 8424

Zafferani Typ 9BS (Miter)

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 50/110	Drwg. 5296
Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 50/110	Drwg. 8254
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8404
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 30 x 50/60	Full material
Arriss	ARTIFEX	cup wheel	CE-2	100 x 30 x 50/60	Drwg. 8424

Zafferani Typ 9BS30 (Miter)

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 50/110	Drwg. 5296
Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 50/110	Drwg. 8254
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8404
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 30 x 50/60	Full material
Arriss	ARTIFEX	cup wheel	CE-2	100 x 30 x 50/60	Drwg. 8424



Zafferani Typ 9BS30 Cerium (Miter)

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 50/110	Drwg. 5296
Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 50/110	Drwg. 8254
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8404
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 30 x 50/60	Full material
Arriss	ARTIFEX	cup wheel	CE-2	100 x 30 x 50/60	Drwg. 8424

Zafferani Typ Combined 60S (Miter)

Polishing positions

Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 50/110	Drwg. 8254
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8404
Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 50/110	Drwg. 5296
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8404
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 30 x 50/60	Full material
Arriss	ARTIFEX	cup wheel	CE-2	100 x 30 x 50/60	Drwg. 8424

Zafferani Typ Flat 10FPE / 30 Cerium & Flat 10 BS / 30 Cerium (Miter)

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 50/110	Drwg. 5296
Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 50/110	Drwg. 8254
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8404
Arriss	ARTIFEX	cup wheel	SC 280 HS	100 x 30 x 50/60	Full material
Arriss	ARTIFEX	cup wheel	CE-2	100 x 30 x 50/60	Drwg. 8424

Zafferani Typ Flat 10FPE / 40 Cerium & Flat 10 BS / 40 (Miter)

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 Q6	150 x 40 x 50/110	Drwg. 5296
Edge	ARTIFEX	cup wheel	AO 60 Q6	150 x 40 x 50/110	Drwg. 8254
Edge	ARTIFEX	cup wheel	CE-3	150 x 40 x 50/110	Drwg. 8404
Arriss	ARTIFEX	cup wheel	AO 120 Q4	Upon request	



Zanetti Typ Bismatic (circular grinding machine)

Polishing positions

Edge	ARTIFEX	cup wheel	AO 180 UQ5	150 x 25 x 25,00 mm
------	----------------	-----------	------------	---------------------

Zanetti Typ Bismatic 2

Polishing positions

Bevel	ARTIFEX	cup wheel	AO 40 Q 7	150 x 30 x 30/125	As Drwg. 5527
Bevel	ARTIFEX	cup wheel	CE-3	150 x 30 x 30/125	Drwg. 4695

Zanetti Typ FP 6

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 30 x 30/105	
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 30/110	Drwg. 7565
Arris	ARTIFEX	cup wheel	AO 120 Q4	100 x 30 x 30/75	Drwg. 4006

Zanetti Typ FP 10

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 30 x 30/105	
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 30/105	
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 30/100	Drwg. 5531
Arris	ARTIFEX	cup wheel	AO 120 Q4	100 x 30 x 30/75	Drwg. 4006

Zanetti Typ FP 12

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 30 x 30/105	
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 30/105	
Edge	ARTIFEX	cup wheel	AO 80 BQ 6	150 x 30 x 30/105	
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 30/110	Drwg. 7565
Arris	ARTIFEX	cup wheel	AO 120 Q4	150 x 30 x 30/110	Drwg. 5639

Zanetti Typ FP 45

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 30 x 30/105	
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 30/105	
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 30/110	Drwg. 7565

Zanetti Typ FTP 120/14 (Bilateral)

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 25 x 100,00 mm	Drwg. 3940 Thickn.varies
Edge	ARTIFEX	Per. Wheel	BK 120 WR 1	200 x 20 x 100,00 mm	As Drwg. 394(Thickn.varies
Arris	ARTIFEX	cup wheel	SC 280 HS	100 x 30 x 30/75	Drwg. 3571

Zanetti Typ FTP 170/14

Polishing positions

Edge	ARTIFEX	cup wheel	AO 40 BQ 6	150 x 30 x 30/105	
Edge	ARTIFEX	cup wheel	AO 60 BQ 6	150 x 30 x 30/105	
Edge	ARTIFEX	cup wheel	CE-3	150 x 30 x 30/110	Drwg. 7565
Arris	ARTIFEX	cup wheel	AO 120 Q4	100 x 30 x 30/75	Drwg. 4006

Zanetti **Typ Retticor FT/3**

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 120 WR 1	200 x 20 x 90,00 mm	Drwg. 0342	Thickn.varies
------	----------------	------------	-------------	---------------------	------------	---------------

Zanetti **Typ Retticor FT/7**

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 25 x 90,00 mm	Drwg. 0523	Thickn.varies
------	----------------	------------	------------	---------------------	------------	---------------

Edge	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 25 x 90,00 mm	Drwg. 0247	Thickn.varies
------	----------------	------------	-------------	---------------------	------------	---------------

Arris	ARTIFEX	per. Wheel	SC 280 HS	100 x 30 x 30/60 mm	Drwg. 6751	
-------	----------------	------------	-----------	---------------------	------------	--

Zanetti **Typ Retticor FT/8**

Polishing positions

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 30 x 90,00mm	Drwg. 6793	Thickn.varies
------	----------------	------------	------------	--------------------	------------	---------------

Edge	ARTIFEX	per. Wheel	BK 60 WR 1	200 x 30 x 90,00mm	Drwg. 4069	Thickn.varies
------	----------------	------------	------------	--------------------	------------	---------------

Edge	ARTIFEX	per. Wheel	BK 180 WR 1	200 x 30 x 90,00mm	Drwg. 4070	Thickn.varies
------	----------------	------------	-------------	--------------------	------------	---------------